

Comprehensive Characterization of Particulate Emissions from Advanced Diesel Combustion



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HORIBA

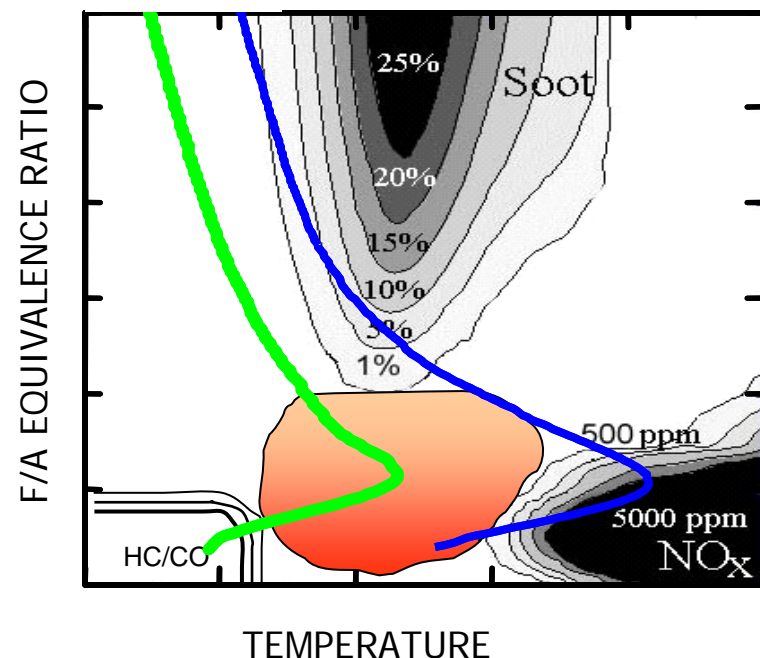
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- Corning
- Cummins Filtration
- BP-Amoco
- Argonne National Lab
- Johnson-Matthey

Conventional Diesel Versus Low Temperature Combustion (LTC)

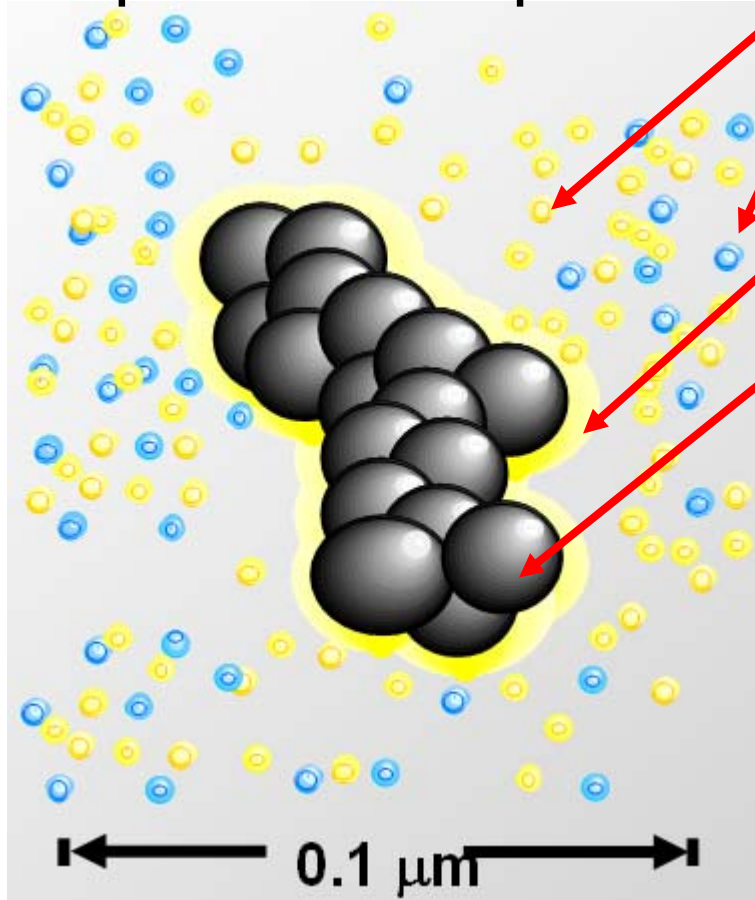
- Conventional combustion operates through PM and NO_x peninsulas
- Goal of LTC is to operate in Low PM/NO_x region
- Must be careful of HC/CO region



Concept originally from Kamimoto et al, SAE 880423

Diesel Particulate Matter (PM)

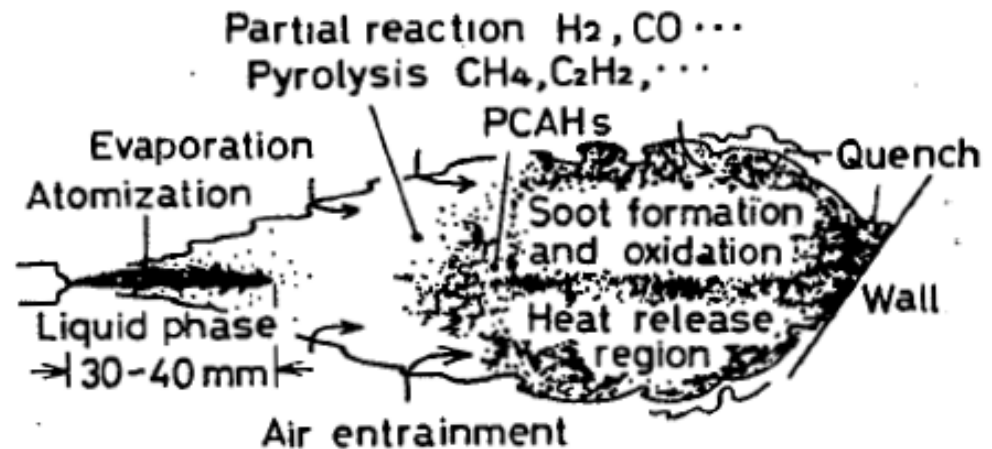
Shape and Composition



Condensed Organic Compounds
(VOC+sulfate+H₂O+ trace metals)

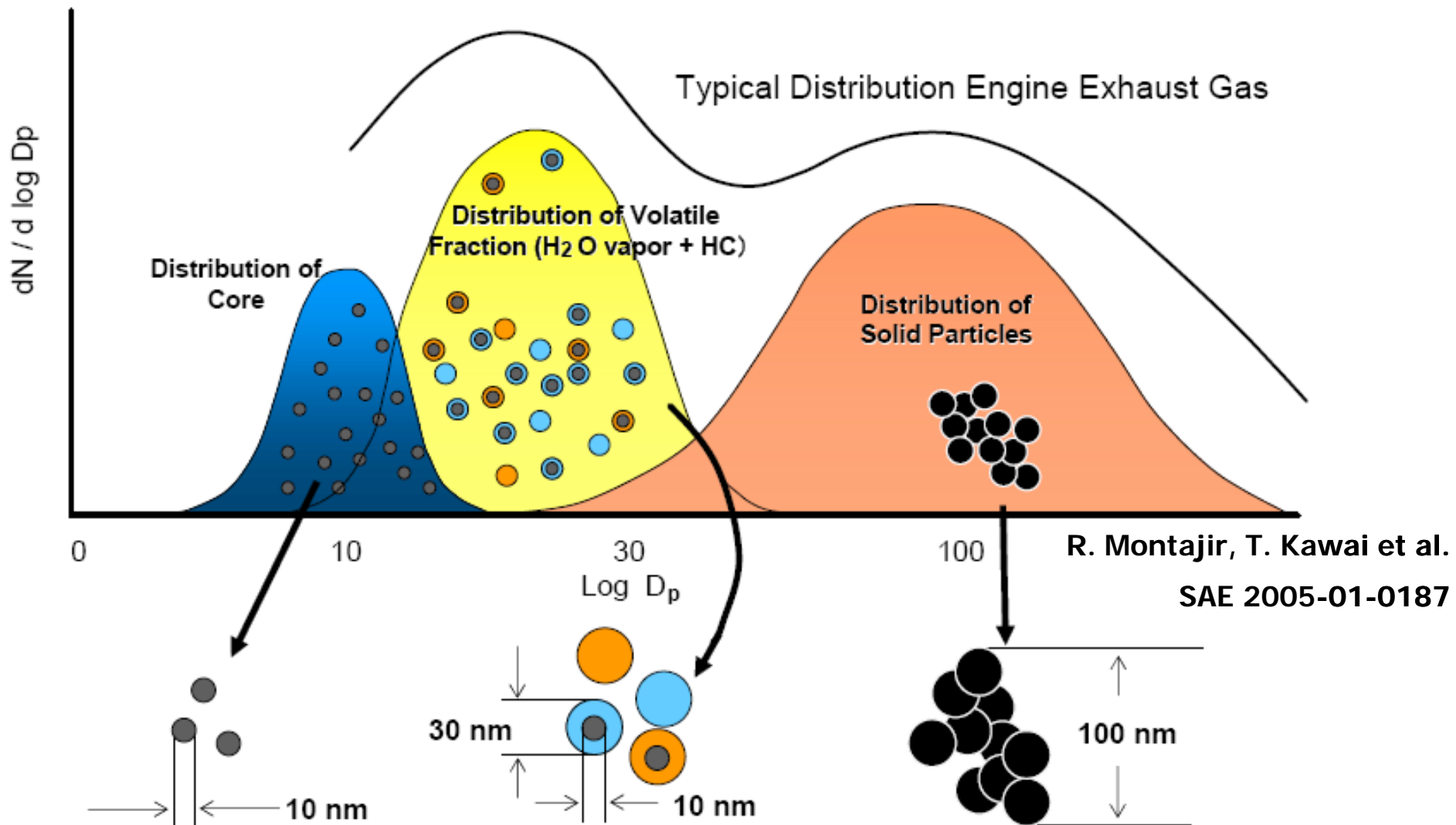
Adsorbed Organic Compounds
(VOC+sulfate+H₂O + trace metals)

Elemental Carbon (EC)
Agglomerate



Kamimoto et al, SAE 880423

Conceptual Size Distribution



Goal of Research

Particulate Instruments

- AVL Smoke Meter 415S (mass conc.)
- R&P TEOM (mass conc.)
- Teflon Gravimetric (mass conc.)
- TSI SMPS (particle size distribution)
- Horiba MEXA 1370PM (chemical speciation)
- NIOSH EC/OC (chemical speciation)
- Microwave Extraction Soot/SOF (chemical speciation)

Goal of Research

Analysis Technique

- AVL Smoke Meter 415S: Empirical-based opacity correlation of filtered PM
- R&P TEOM: PM mass is filtered on the end of an oscillating micro-balance and changes in frequency are correlated with PM mass concentration
- Teflon Gravimetric: Filtered PM mass is measured with high sensitivity balance after electro-static charges are neutralized
- TSI SMPS: Selected particle sizes over a range (7-279 nm) are counted to give a particle size distribution
- Horiba MEXA 1370PM: PM chemical composition analysis by thermal desorption
- NIOSH EC/OC: PM chemical composition analysis by thermal-optical desorption
- Microwave SOF Extraction: 50/50 hexane and acetone solvent extracts soluble organic fraction of PM

Engine Operating Conditions

	Engine Speed	IMEP	Inj. Press.	Inj. Timing	Intake O2	Intake T	Intake P	Exhaust T	Exhaust P
Case	[RPM]	[bar]	[bar]	[dATDC]	[%]	[°C]	[kPa]	[°C]	[kPa]
1	2500	10.25	1160	-12.8	16.3	64	83	435	105
2	2500	5.5	1160	-12.8	15.6	64	83	270	102
3	2500	5.5	1160	-38.5	9.7	65	68	270	84
4	2500	5.5	650	-38.5	8.7	65	66	270	81

Case 1 (Conv) :

- Medium Speed
- High Load**
- High Injection Pressure
- Normal Injection Timing
- 30% EGR

Case 2 (Conv) :

- Medium Speed
- Medium Load**
- High Injection Pressure
- Normal Injection Timing
- 50% EGR

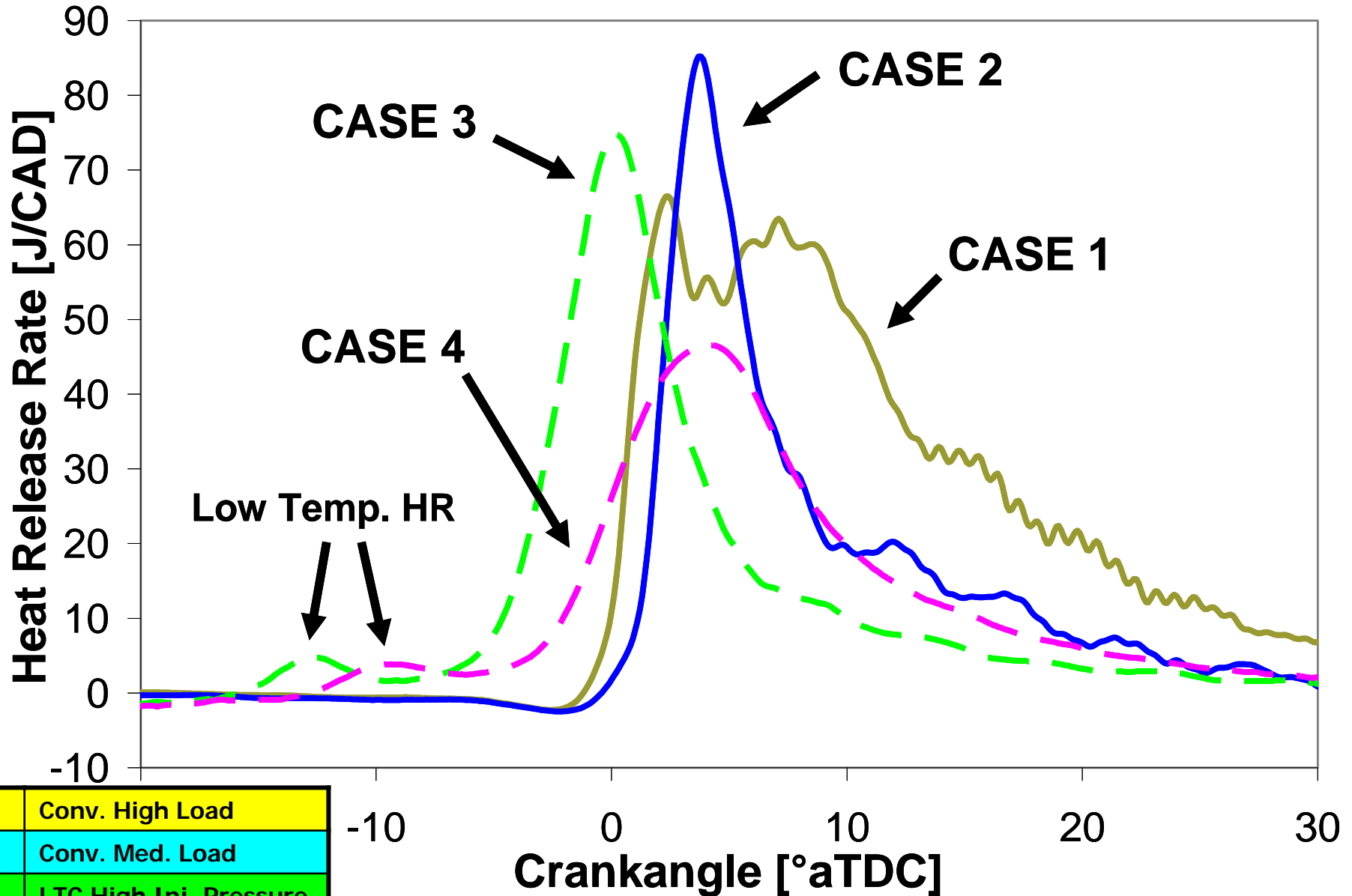
Case 3 (LTC) :

- Medium Speed
- Medium Load
- High Injection Pressure
- Early Injection Timing**
- 60% EGR**

Case 4 (LTC) :

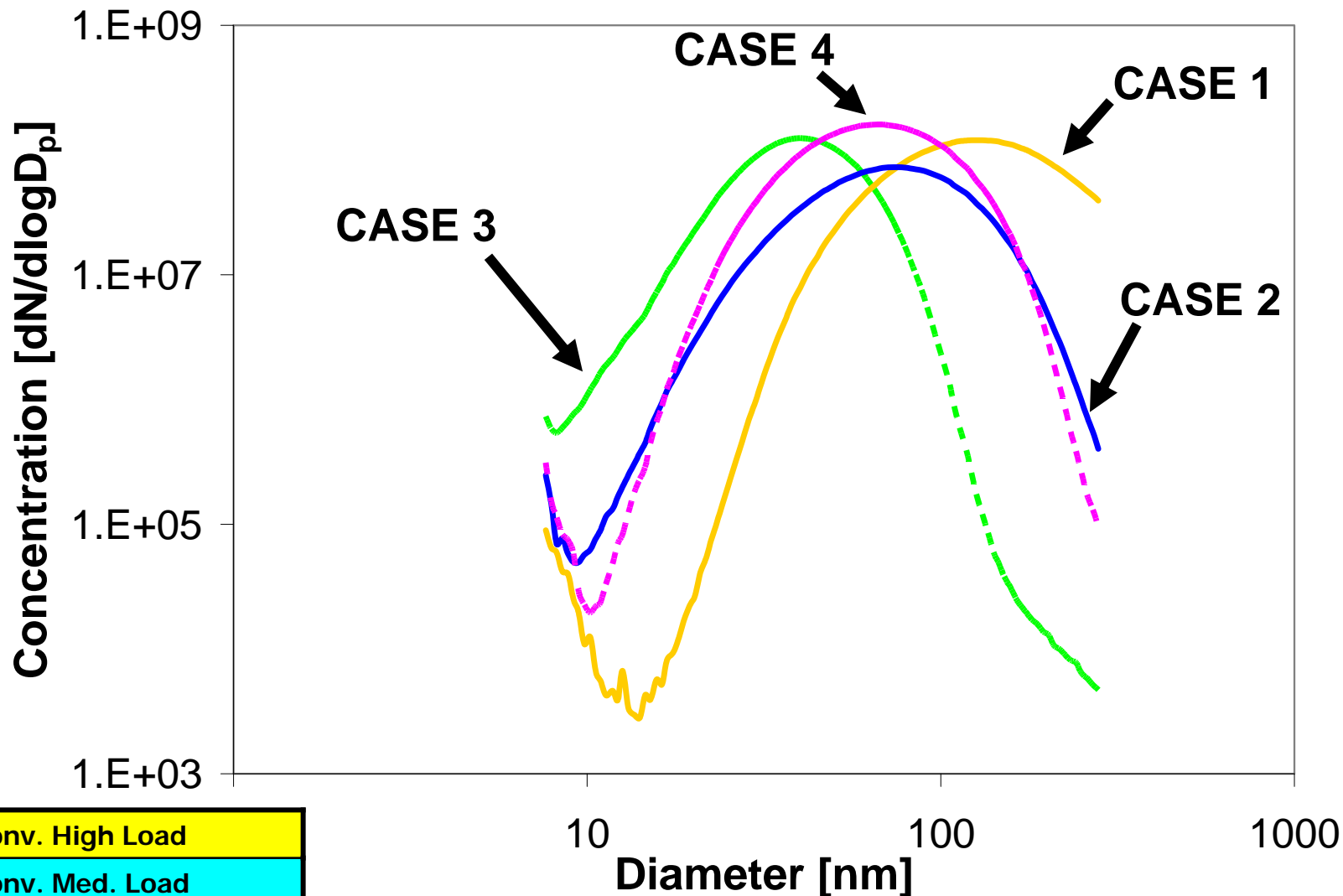
- Medium Speed
- Medium Load
- Low Injection Pressure**
- Early Injection Timing
- 65% EGR**

Heat Release Rate



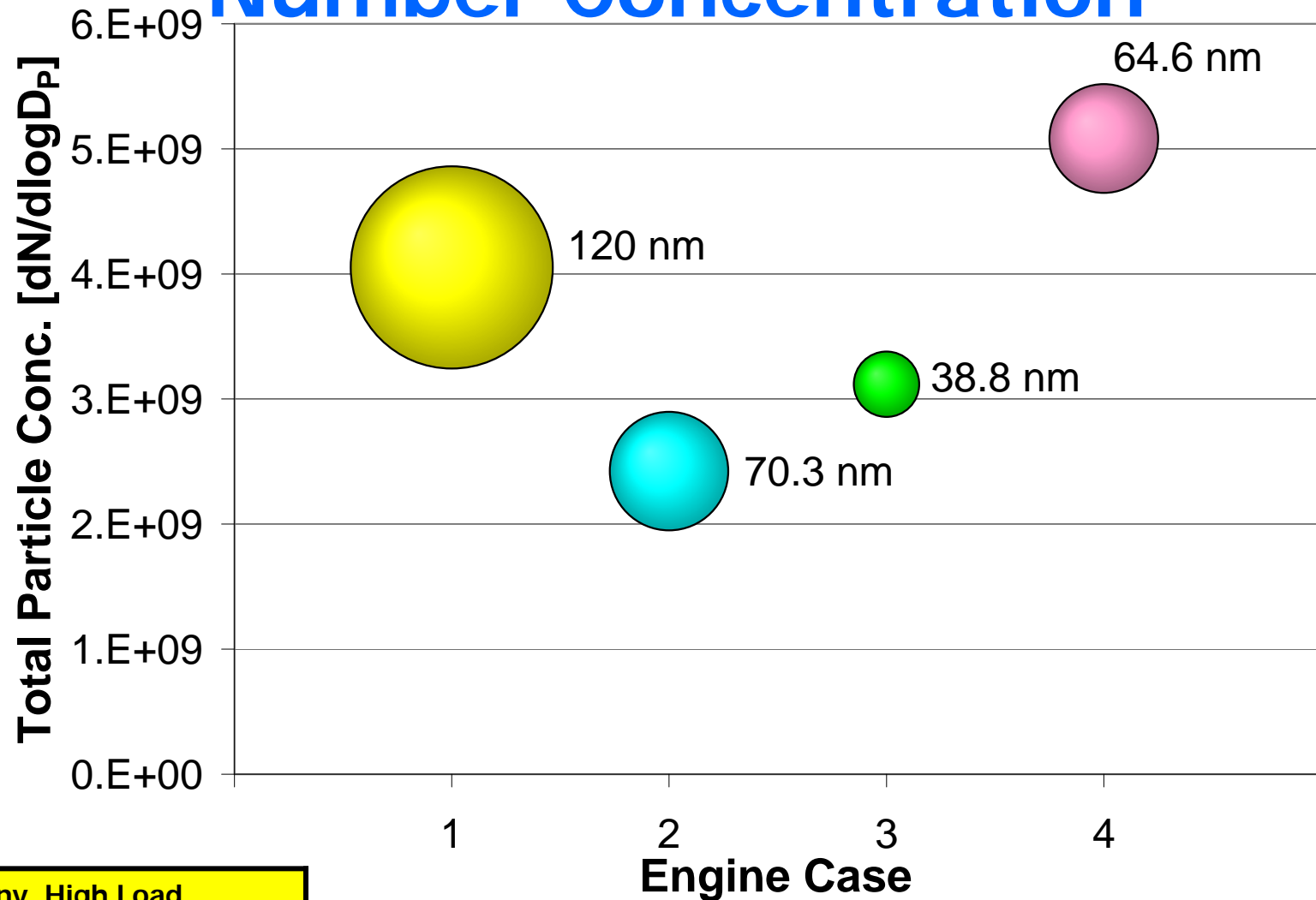
1	Conv. High Load
2	Conv. Med. Load
3	LTC High Inj. Pressure
4	LTC Low Inj. Pressure

SMPS Particle Size Distributions



1	Conv. High Load
2	Conv. Med. Load
3	LTC High Inj. Pressure
4	LTC Low Inj. Pressure

Mean Particle Diameter and Total Number Concentration



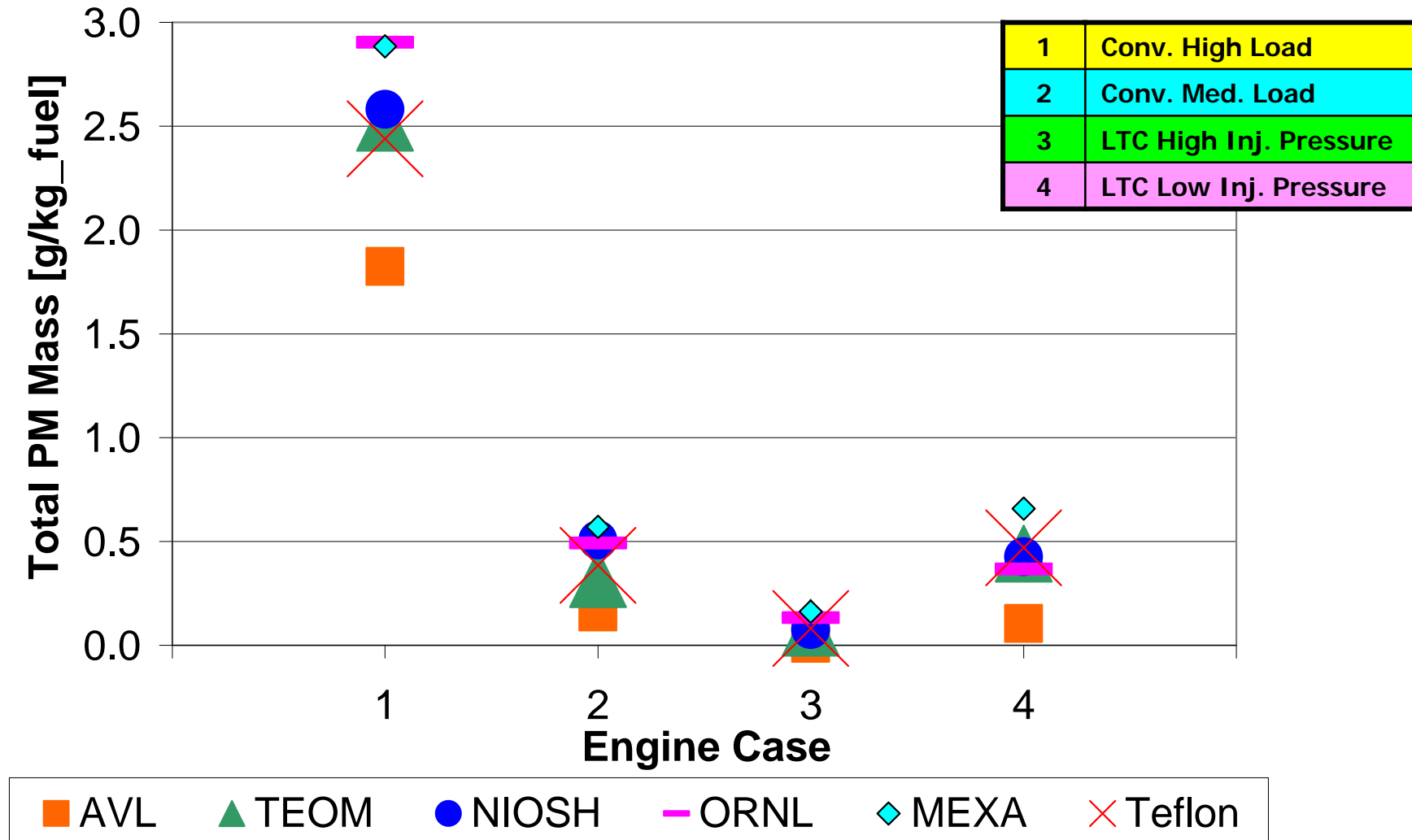
1	Conv. High Load
2	Conv. Med. Load
3	LTC High Inj. Pressure
4	LTC Low Inj. Pressure

Size and Mass Statistics

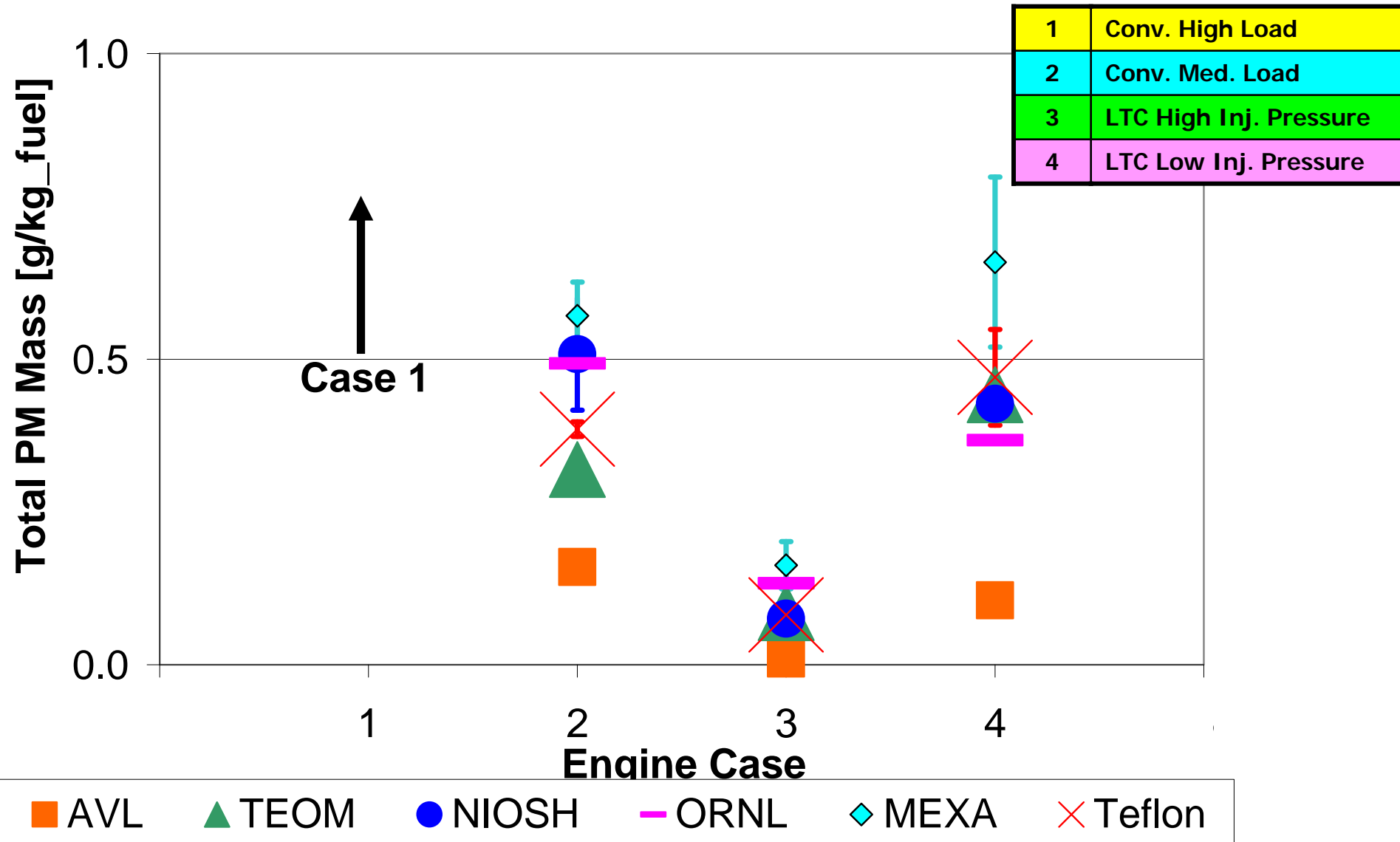
Case	1	2	3	4
Total Number Conc. [#/cc] x10 ⁹	4.05	2.42	3.12	5.08
Geometric Mean Particle Diameter [nm]	120	70.3	38.8	64.6
Mode Diameter [nm]	126	76	40	69
Teflon Filter Mass [g/kg_fuel]	2.4	0.39	0.08	0.47

1	Conv. High Load
2	Conv. Med. Load
3	LTC High Inj. Pressure
4	LTC Low Inj. Pressure

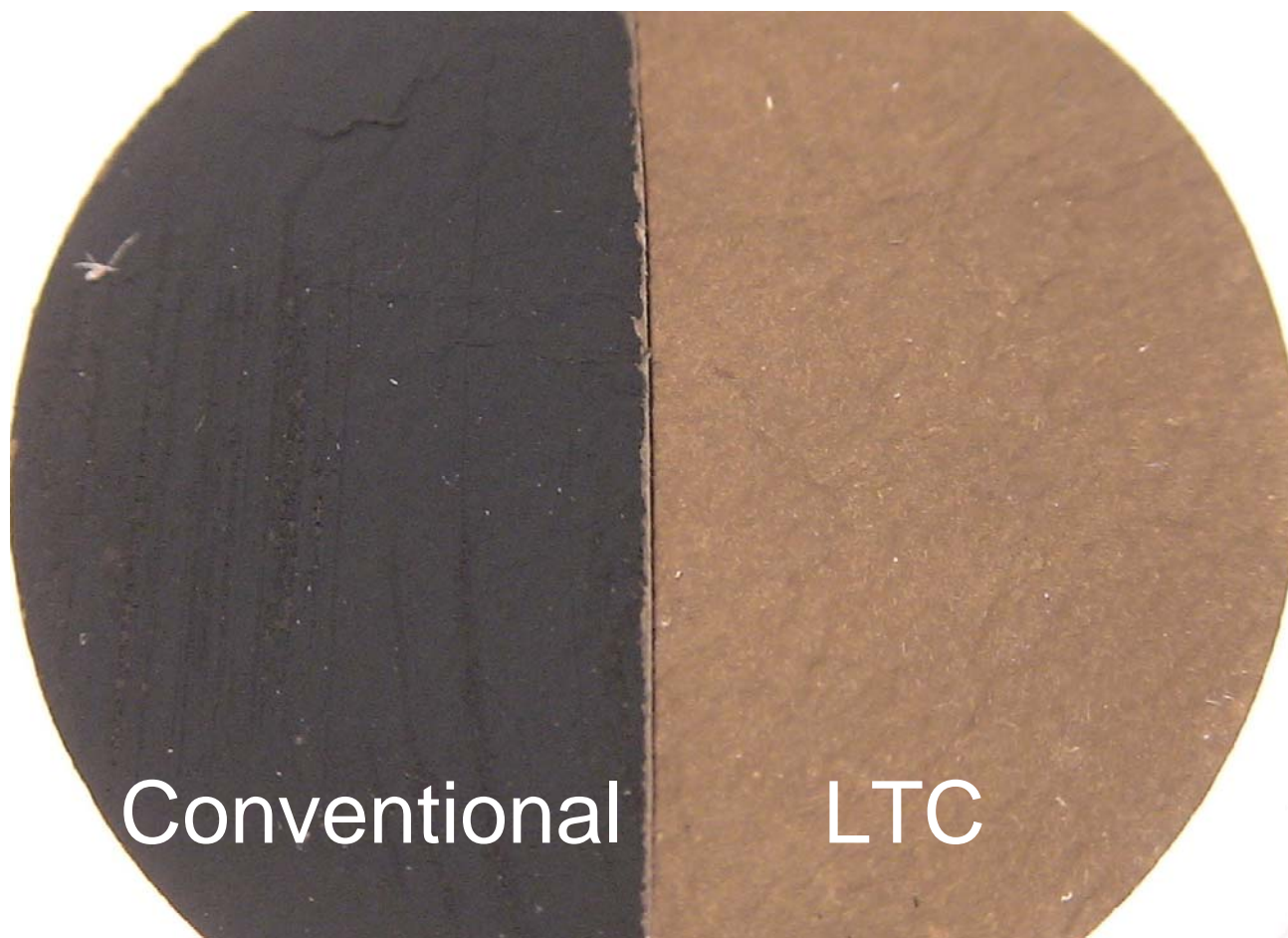
Total PM Mass Concentration



Total PM Mass Concentration (zoom)

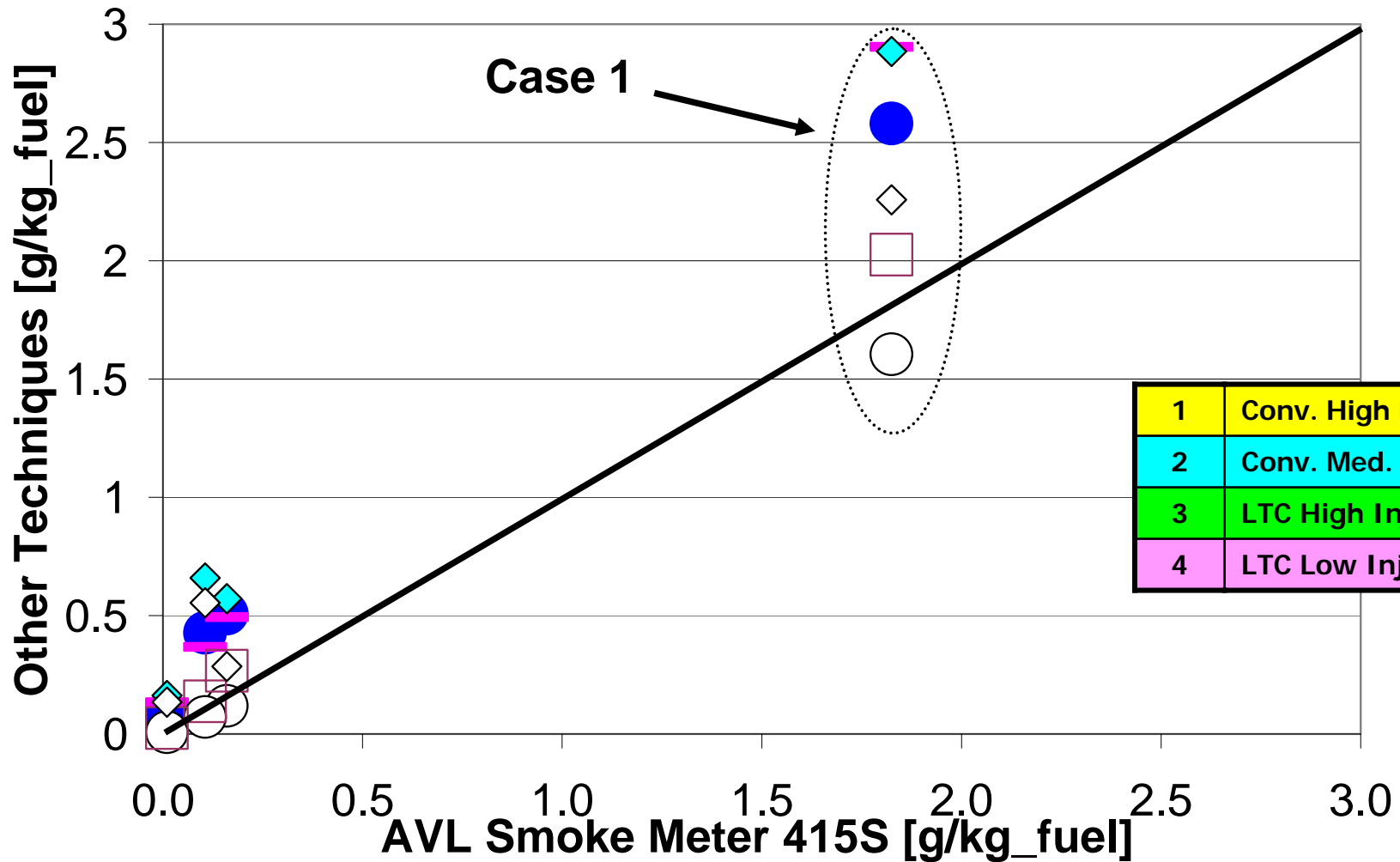


Filter Analysis



Color difference between PM from Conventional and LTC diesel combustion

Elemental Carbon Comparison



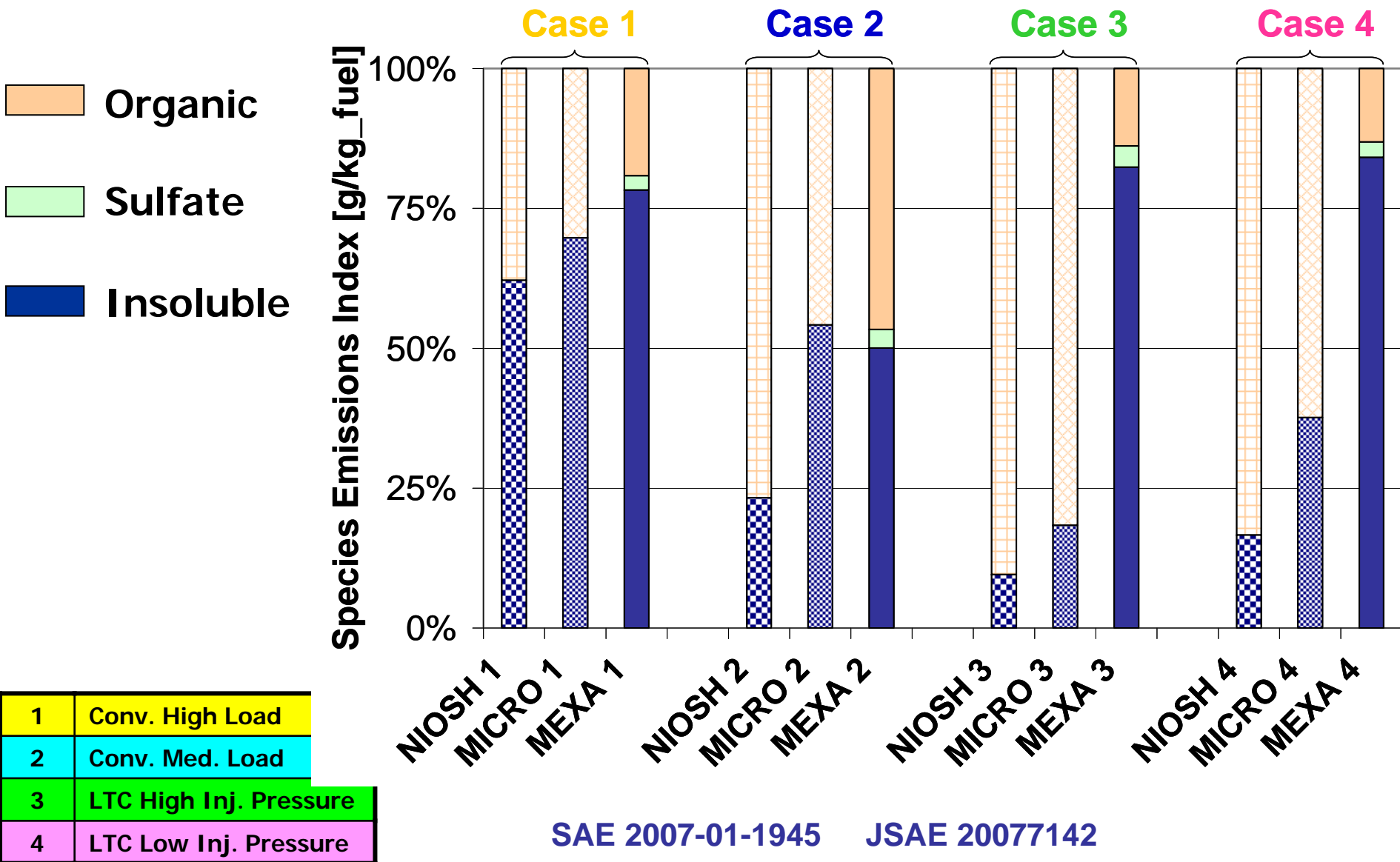
● NIOSH TPM
○ NIOSH EC

— MICRO TPM
□ MICRO EC

◆ MEXA TPM
◇ MEXA EC

Normalized Chemical Speciation

(Artifact Corrected, Except MICRO)



Organic Composition Analysis

Case	1	2	3	4
Unburned HC [g/kg_fuel]	.92	1.28	5.01	19.95
Maximum Combustion Temperature [K]	1772	1330	1612	1497
Combustion Efficiency [%]	99.7	99.6	96.5	85.5
NIOSH OC [%]	38	77	90	83
Microwave Extracted SOF [%]	34	44	80	59
MEXA SOF [%]	19	48	13	15

1	Conv. High Load
2	Conv. Med. Load
3	LTC High Inj. Pressure
4	LTC Low Inj. Pressure

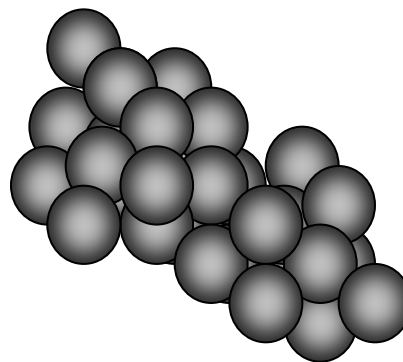
Conventional vs. LTC PM

- LTC accumulation mode occurs at smaller particle sizes
- LTC had very low PM mass concentrations
- LTC PM had higher organic content
- Higher HC emissions do not track with adsorbed SOF

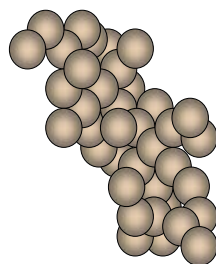
LTC PM Geometric Structure

What do the Case 3 accumulation mode particles look like?

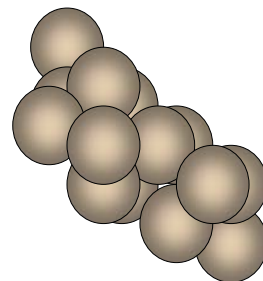
CONVENTIONAL



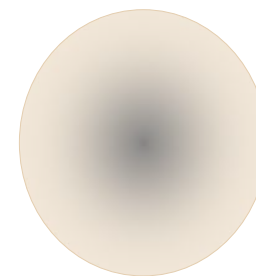
LTC



A



B



C

[Kamimoto]

Conclusions

- Same trends found among different instruments
- Low concentrations and higher OC content proved more difficult to measure
- AVL 415S tracks most closely with EC
- LTC and Conventional PM have very different number and mass concentrations, chemical composition, and size distributions

**Thank You for Your Kind
Attention**