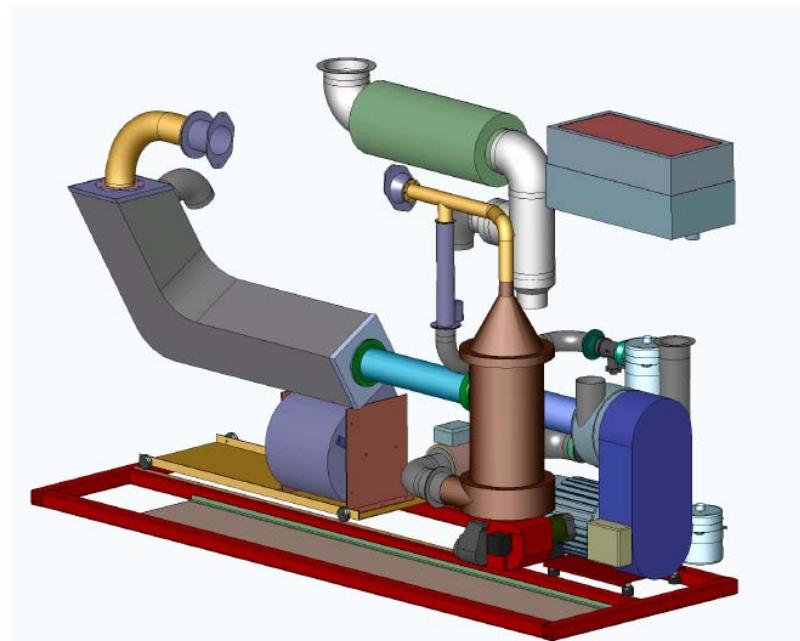
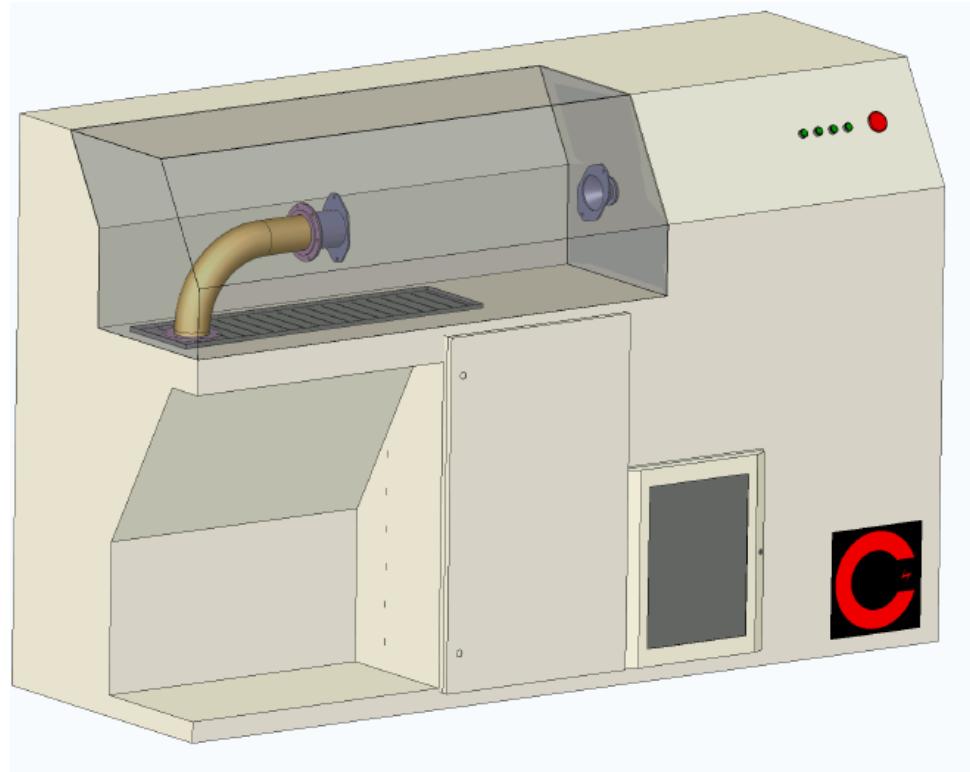




• C A M B U S T I O N •

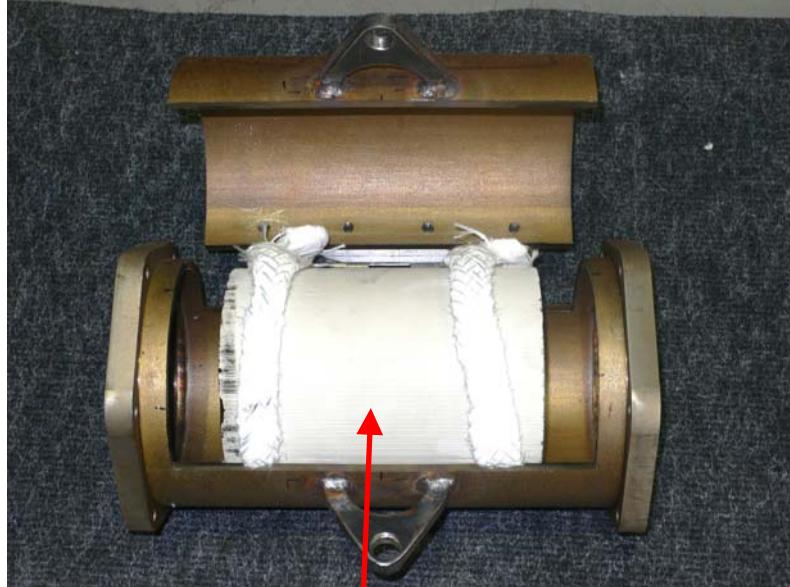
# Cambustion Production DPG Package/ Layout





• C A M B U S T I O N •

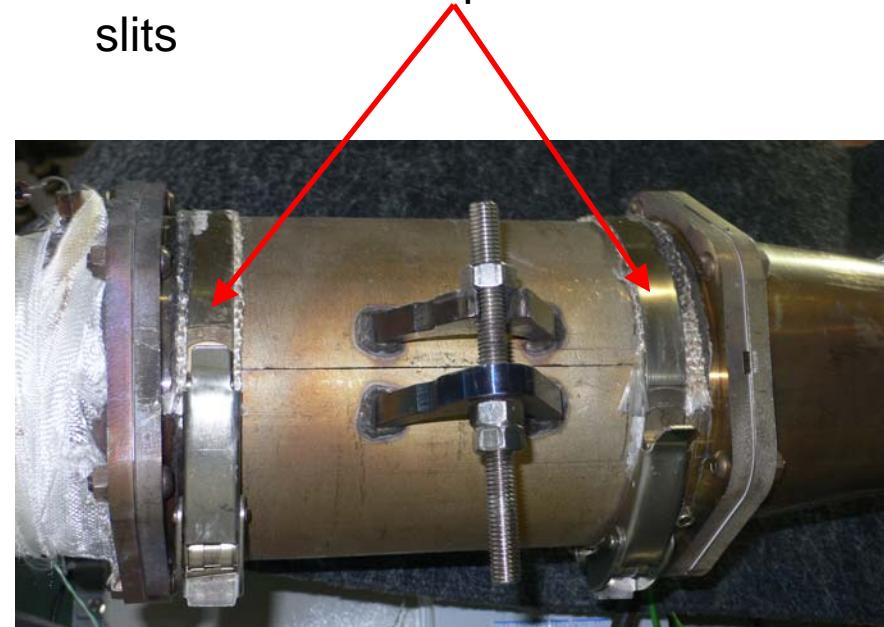
## De-mountable DPF arrangement for Brick testing



Brick mounted in hinged can  
– sealed with Ceramic Wool

Can Clamped shut to provide gas seal

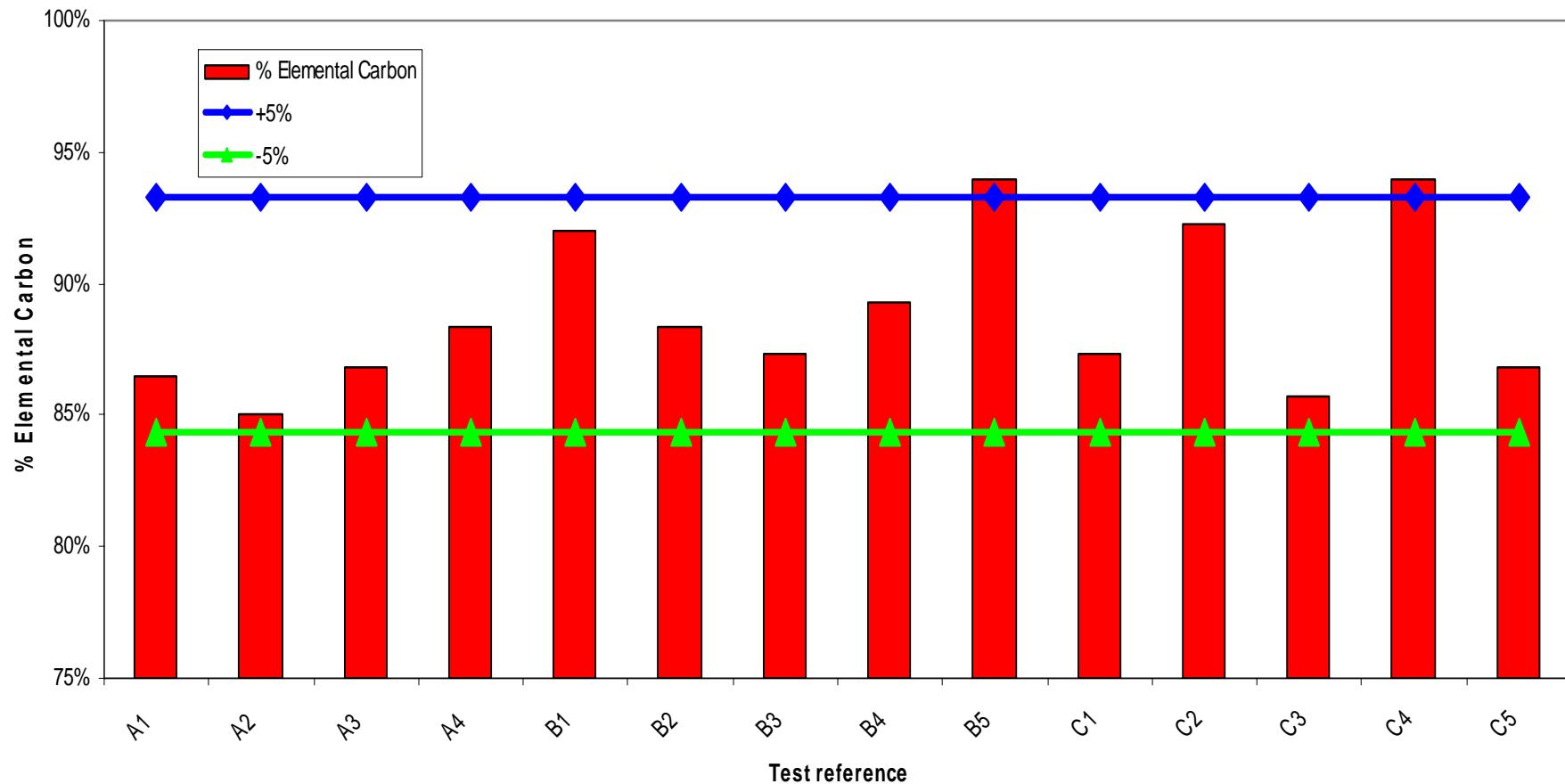
Over-centre clamps used to seal slits





# DPG Repeatability in soot composition (10g/hr)

• CAMBUSTION •

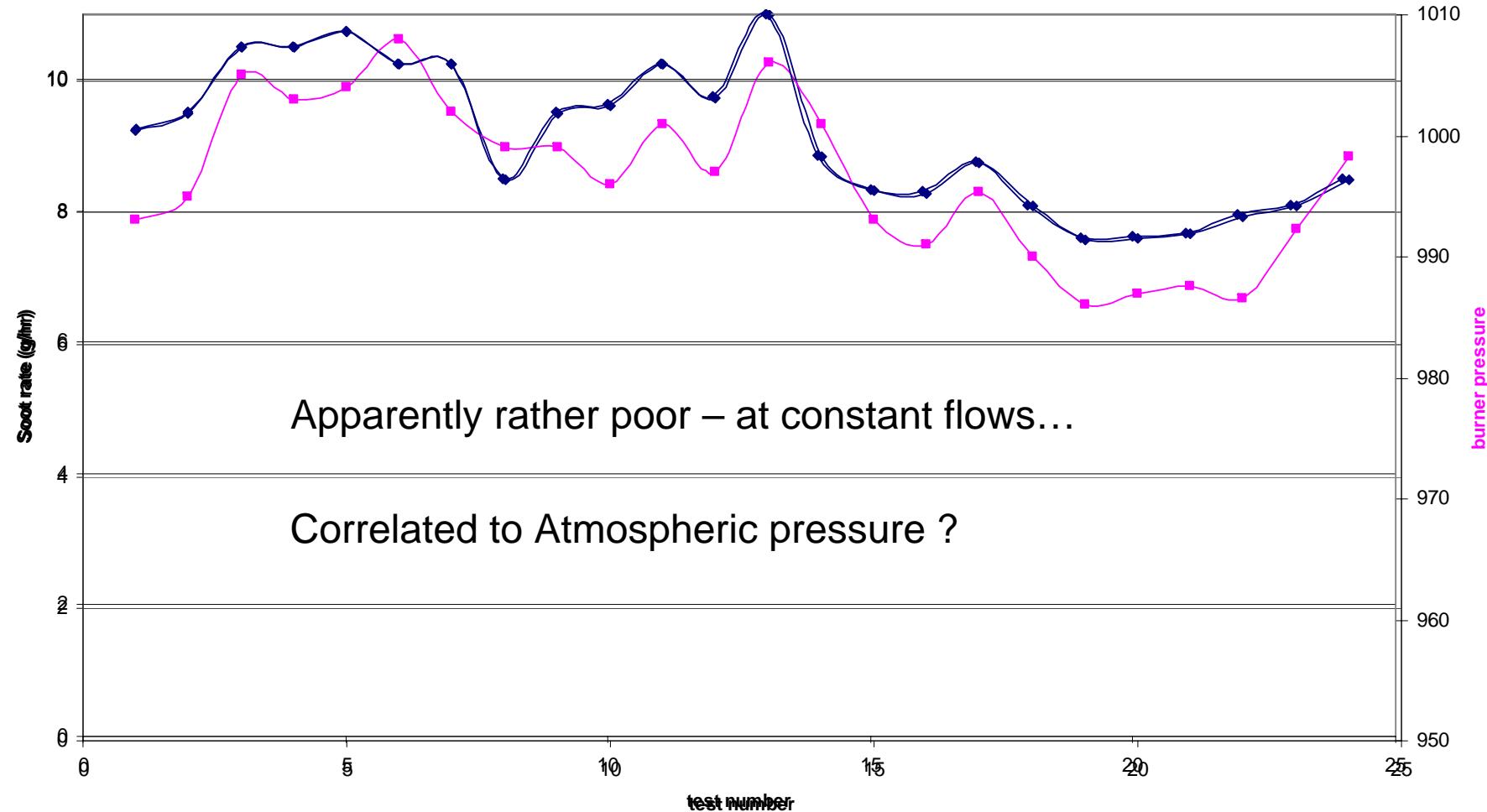


TGA analysis (courtesy Ford R+E Ctre)



• C A M B U S T I O N •

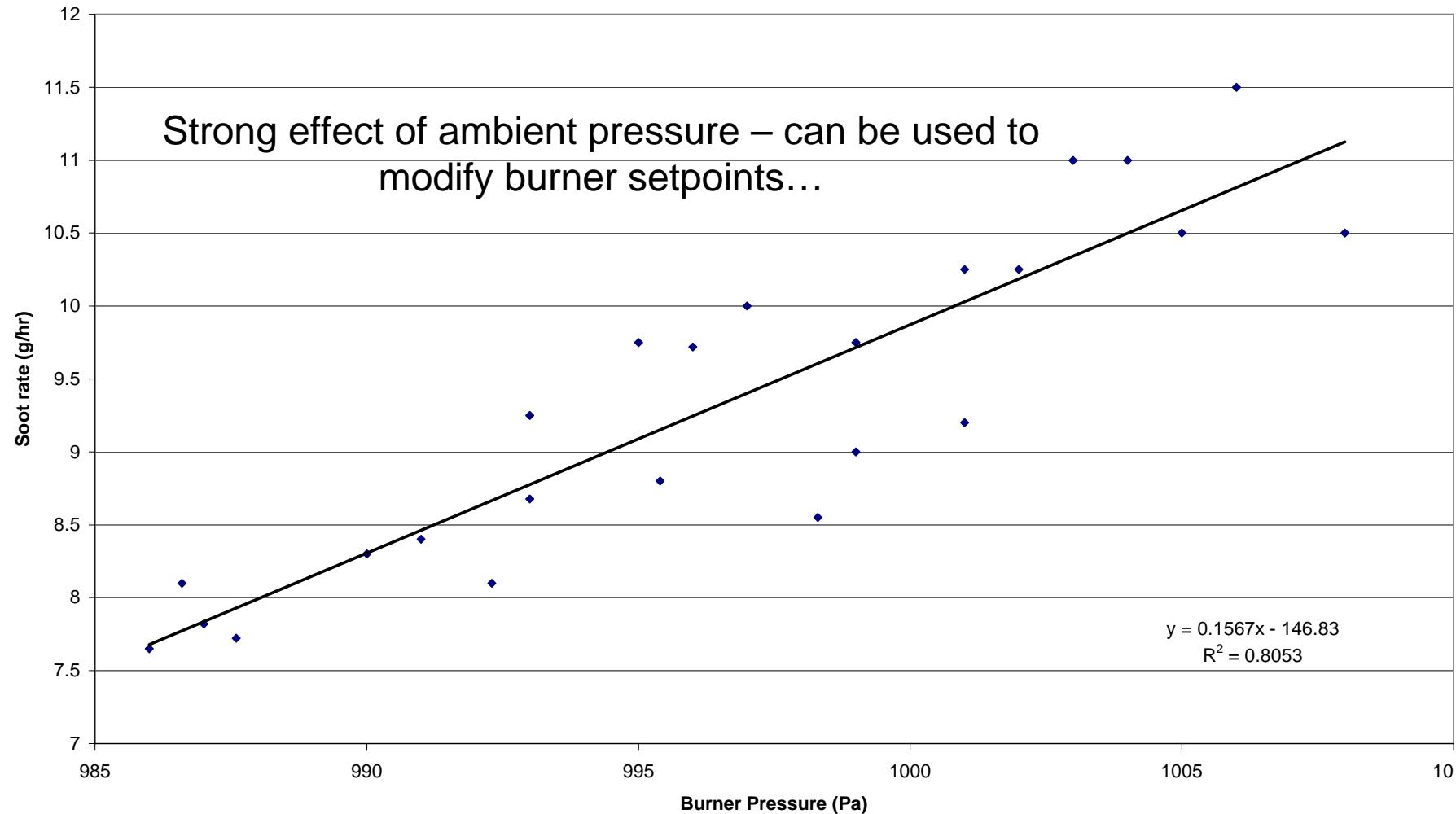
# DPG Repeatability in soot rate (10g/hr nominal)





•CAMBUSTION•

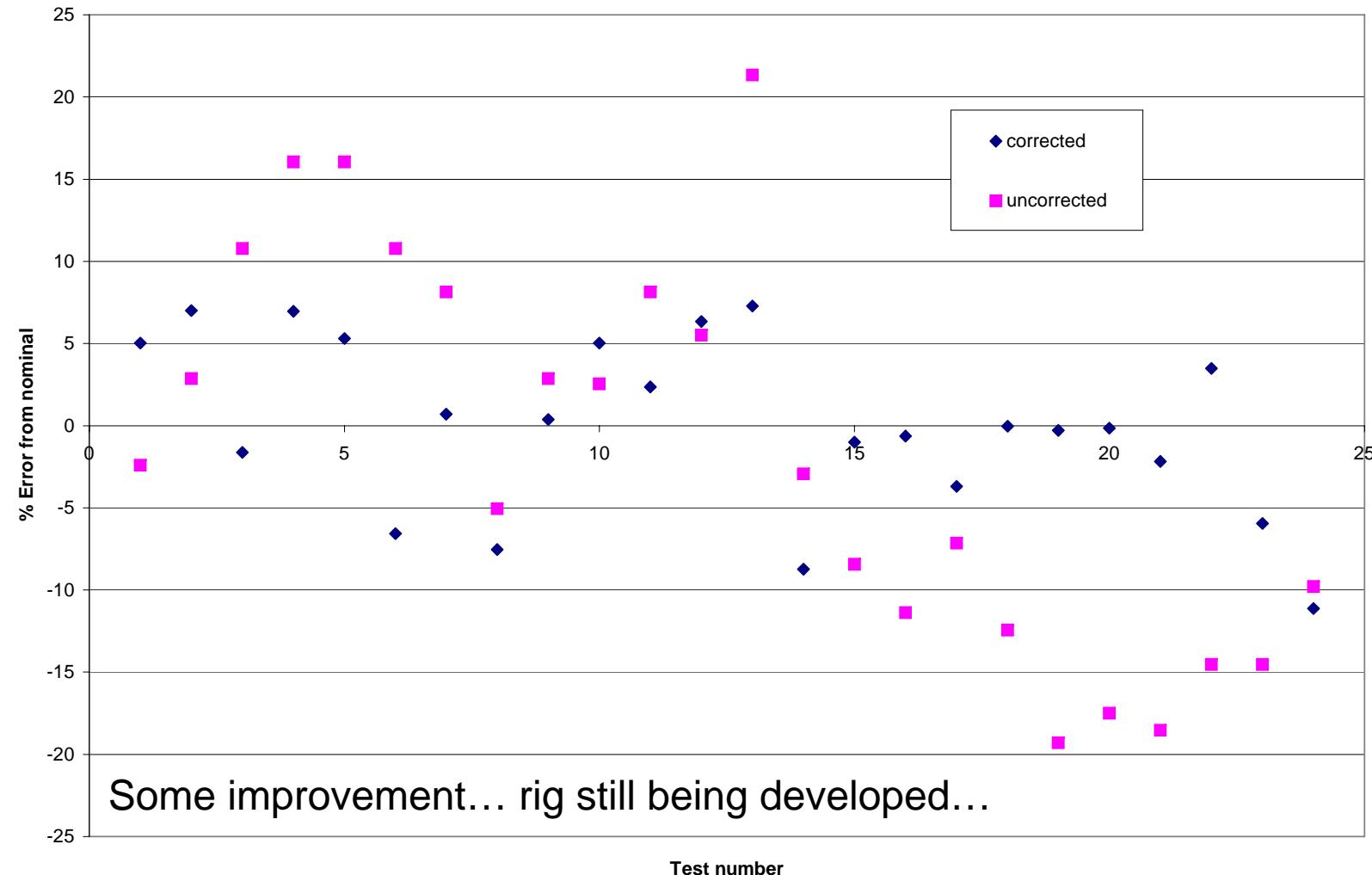
# Soot rate vs ambient pressure changes





•CAMBUSTION•

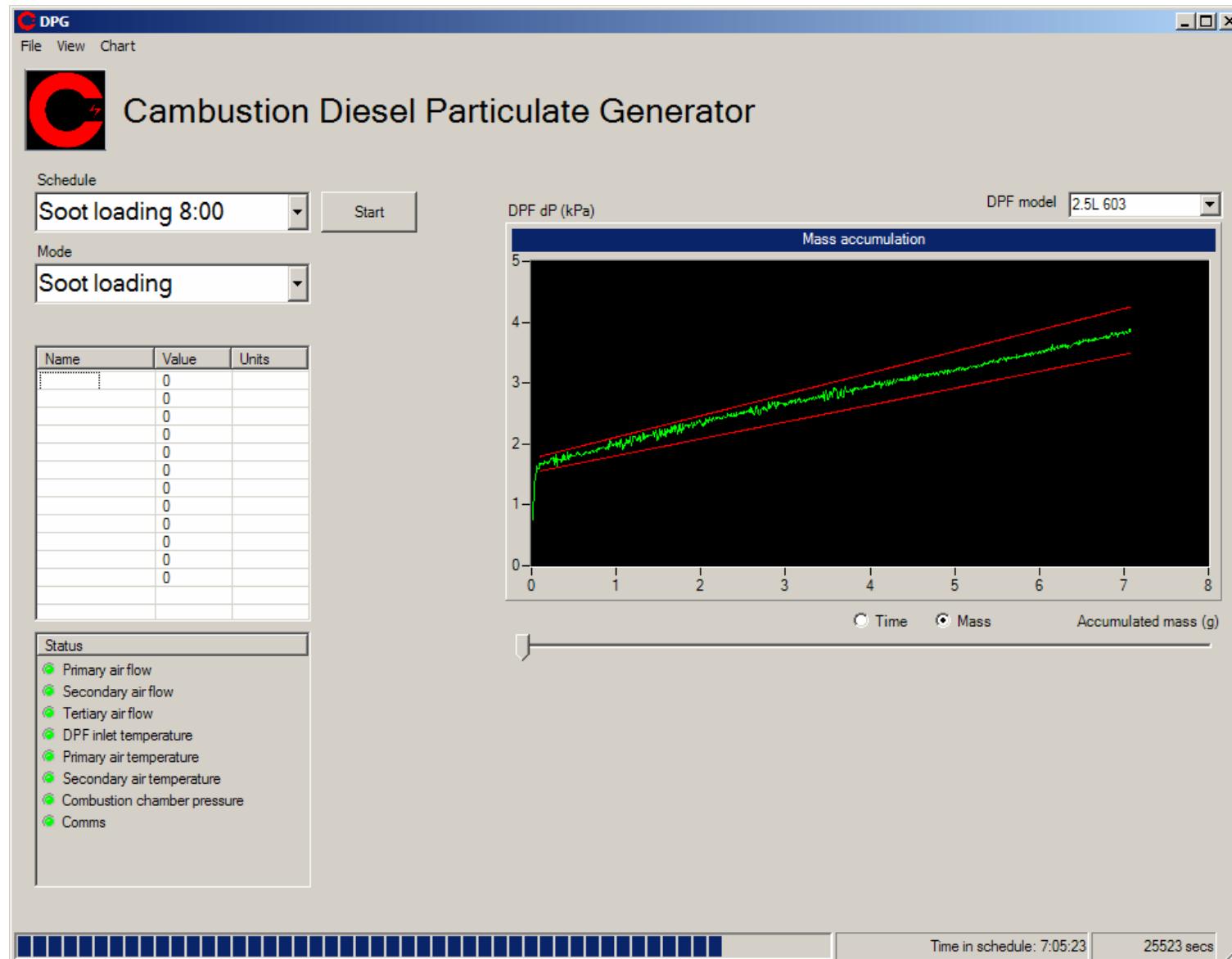
# Corrected and uncorrected soot rates





# DPG User interface

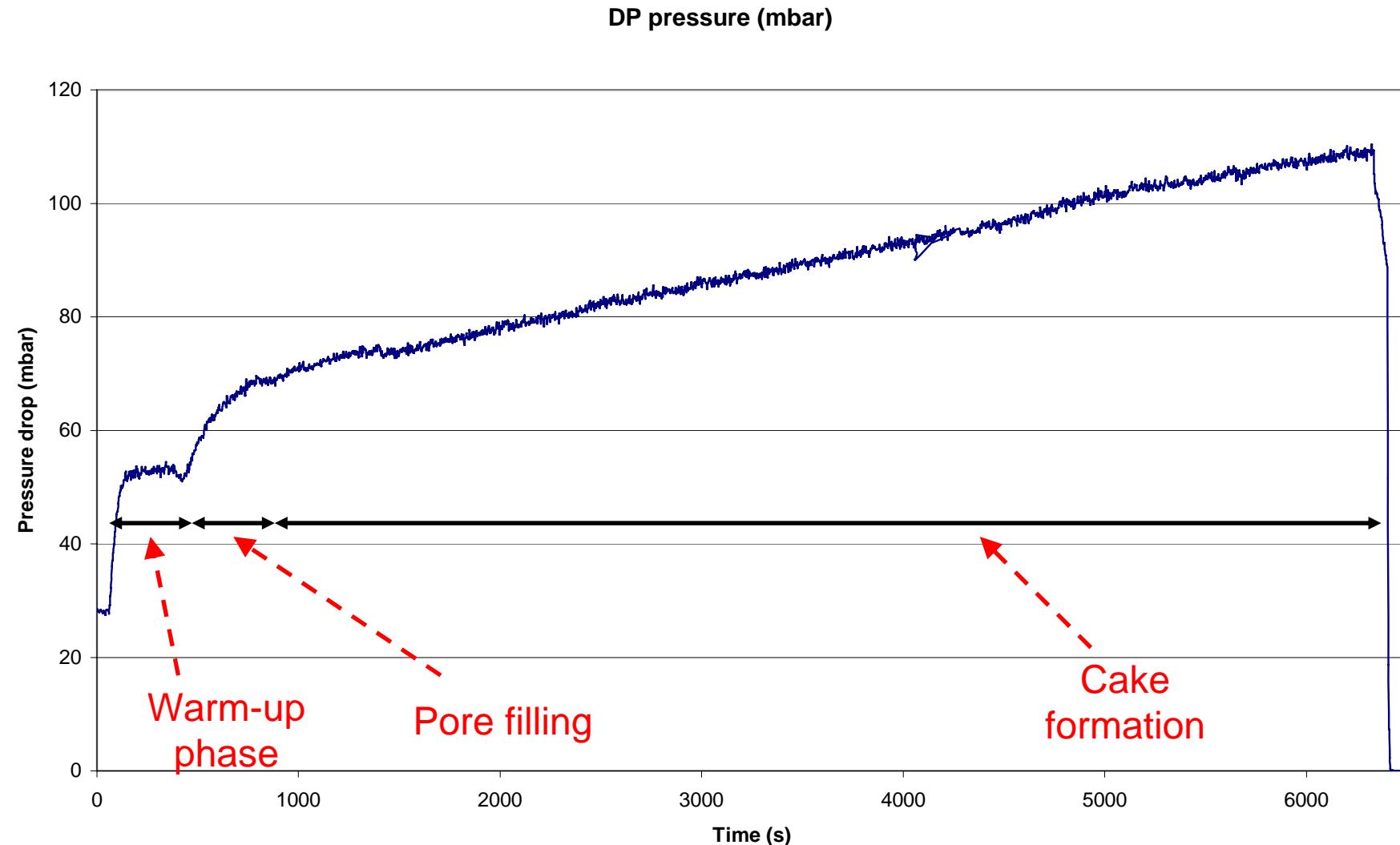
• CAMBUSTION •





• CAMBUSTION •

## Clean part - Warm-up, pore filling, cake formation





• CAMBUSTION •

## Partly loaded part – no pore filling....

