



UNECE GRPE

Particle Measurement Programme

Update and Report on Results: Light-duty Inter-laboratory Correlation Exercise

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EUROPEAN COMMISSION
DIRECTORATE-GENERAL
Joint Research Centre

Department for
Transport

The Particle Measurement Programme (PMP)

- **Initiating Governments:**

- France, Germany, Netherlands, Sweden & UK. Joined by Japan and Switzerland.

- **Forum**

- UN/ECE - GRPE



- **Key Objective:**

- Development of type approval test protocols for assessing vehicles fitted with advanced particulate reduction technology that would complement or replace the current legislative measurement procedure for particulate mass.

- **Duration:** 2003 to 2007/8

- **Status:** Revised mass and number methodologies recommended after two phases of system evaluations and validation exercises.

- Light-duty Inter-laboratory exercise approaching completion
- Heavy-duty Inter-laboratory exercise in start-up phase

Inter-laboratory Correlation Exercises

Summary

- ❑ Light-duty Exercise prioritised through EC legislative requirements
- ❑ Commenced late summer 2004
- ❑ 9 labs participating (11 repetitions)
- ❑ Project managed by DG JRC (Ispra, Italy): Penny Dilara
- ❑ Golden Engineer funded by DfT (UK): Jon Andersson, Ricardo
- ❑ Completion of light-duty phase late Summer 2006
- ❑ Heavy-duty programme planned for late 2006

Overview of light-duty inter-laboratory exercise



- ❑ Repeated measurements at several laboratories (with JRC bookends)
- ❑ Travelling 'Golden Engineer' + two of JRC staff to ensure best and reproducible testing practice
- ❑ Very low PM 'Golden Vehicle' tested at all labs
Repeatability/Reproducibility
- ❑ Test 'Golden Measurement System' for 'solid' particle numbers
- ❑ Test modified measurement system for filter-based mass
- ❑ Test additional vehicles of various types and current technologies
- ❑ Test alternative systems (to PMP specification) for particle numbers

Vehicles tested

- ❑ **PEUGEOT 407 HDi FAP 2000 cc (in all labs)**
- ❑ BMW 525d catalysed DPF equipped, 2500 cc
- ❑ Mazda Bongo catalysed DPF, 2000cc

- ❑ Audi A2, TDi, EURO-4, Oxicat, 1500 cc
- ❑ Honda Accord i-CTDi, EURO-4, Oxicat/deNOx, 2200 cc
- ❑ VW, GOLF TDi, non-DPF, Oxicat, 1800 cc
- ❑ Kia Pride, non-DPF, 1500cc

- ❑ Mitsubishi, Carisma, GDI, TWC/deNOx 1800 cc
- ❑ VW, GOLF FSI, TWC/deNOx 1600 cc
- ❑ Toyota Crown G-DI, 3000cc

- ❑ FIAT, Idea, MPI, EURO-4, TWC, 1400cc

DPF DIESEL

DIESEL

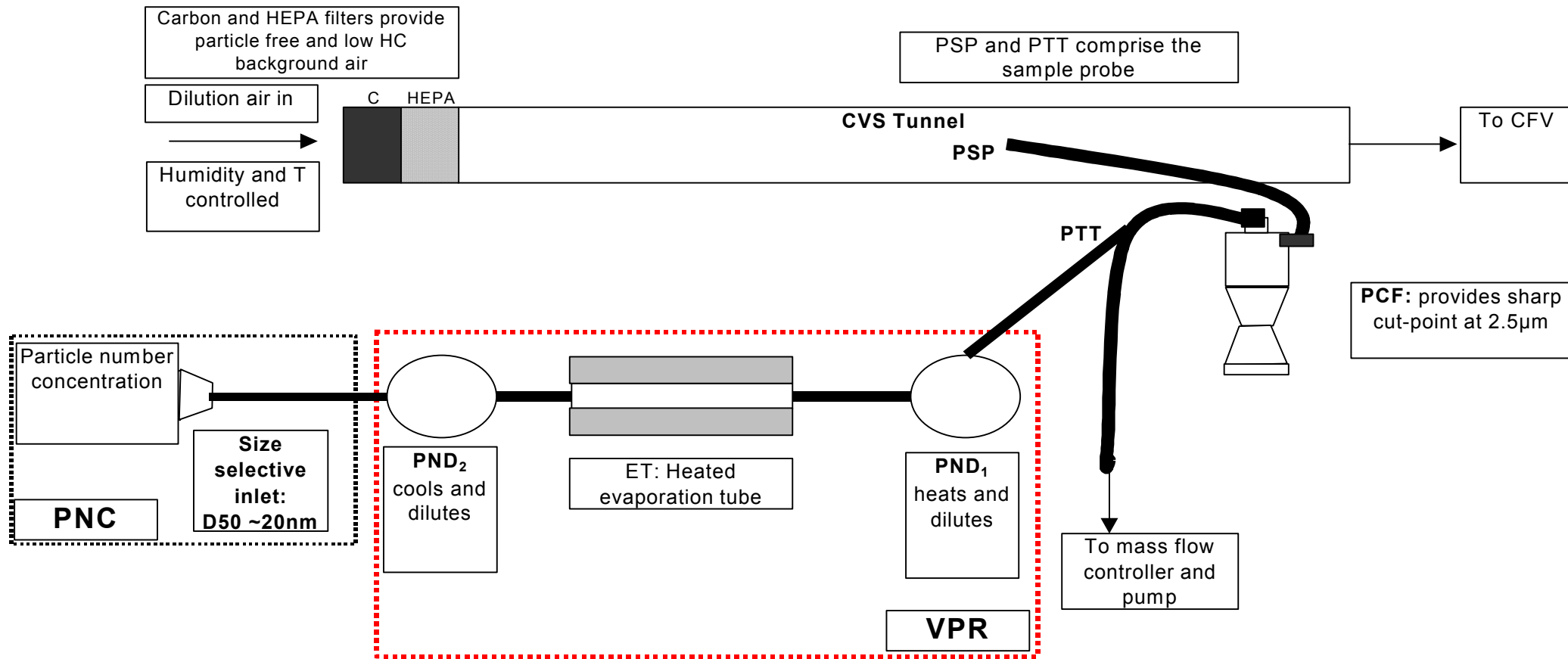
DISI

MPI

Mass systems tested

- ❑ Pallflex TX40 filter medium mandated; single batch for all tests
- ❑ Inertial protection of filter from massive particles (2.5 μ m to 10 μ m cut-point cyclone)
- ❑ No back-up filter and single filter for entire NEDC for DPF equipped vehicles
 - To eliminate weighing errors and minimise volatility issues
- ❑ Modified filter holders for even deposition of material
 - US2007 compliant
- ❑ External heating systems: Lab modified systems with tapes and mantles
 - Most labs
 - Sample passes through zone held at 47°C +/- 5°C for >0.2s
 - Temperatures recorded
- ❑ Heated Enclosure Systems e.g: HORIBA HFU-4770 (3 labs)
 - Heated enclosure containing cyclone, transfer tubing and filter holders
 - Controlled to 47°C +/- 5°C, residence time >0.2s

Particle Number System

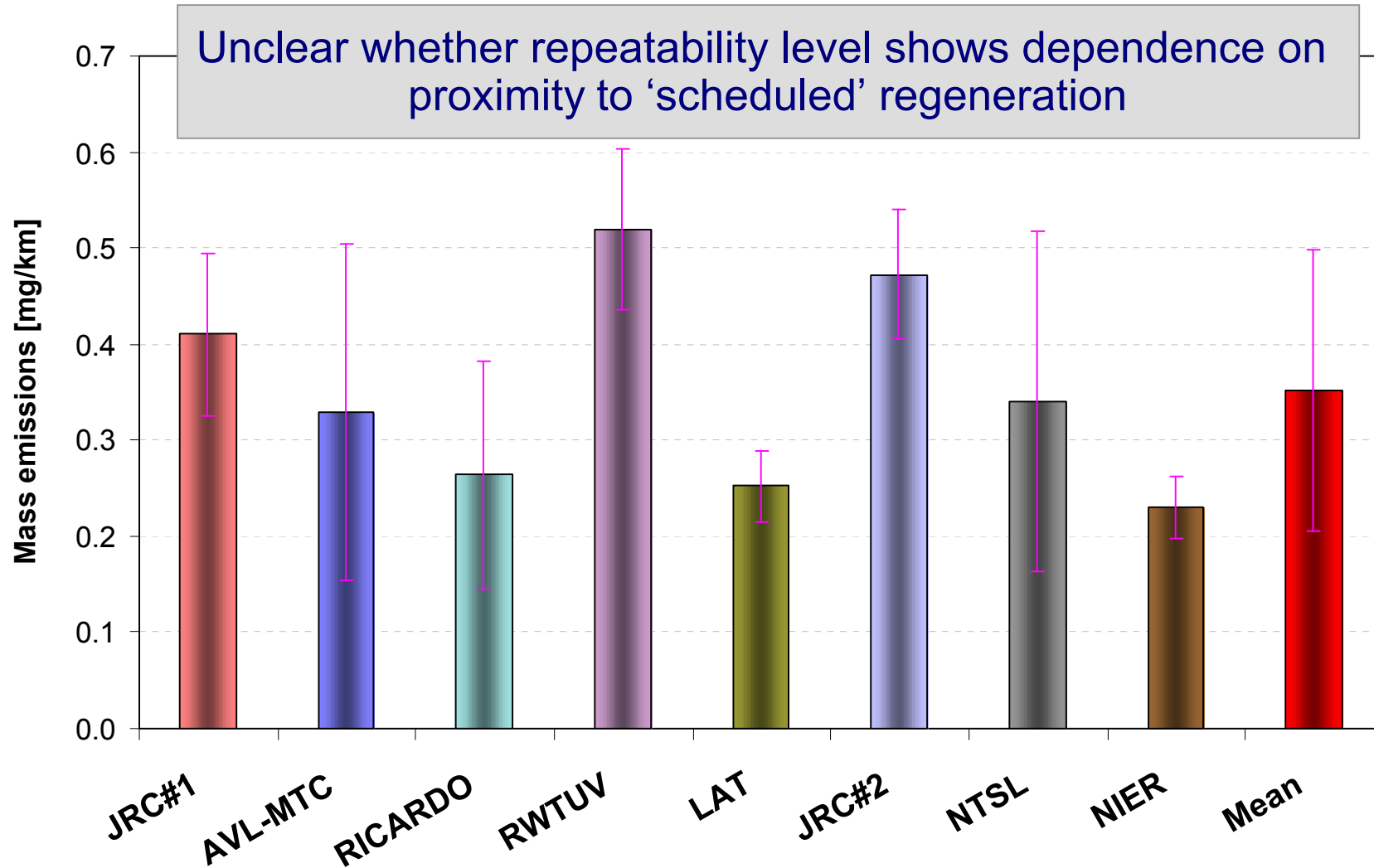


- ❑ A particle number measurement employing a condensation nucleus counter (CNC)
 - Uses sample pre-conditioning to eliminate the most volatile particles which may contribute significantly to variability
 - DEFINES THE PARTICLE TO BE MEASURED

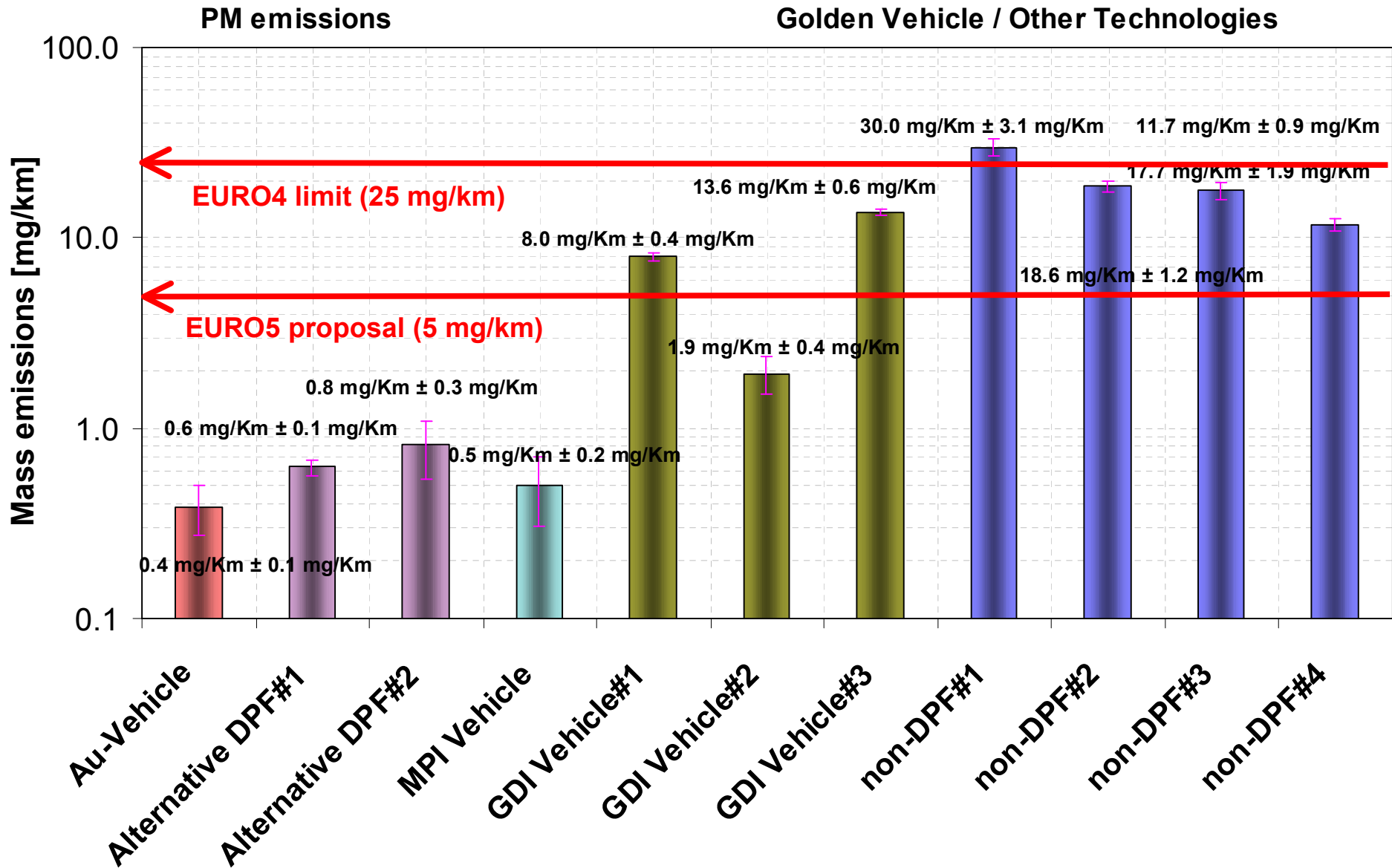
Particulate Mass Emissions From Golden Vehicle Below 1mg/km

mean PM emissions for all labs

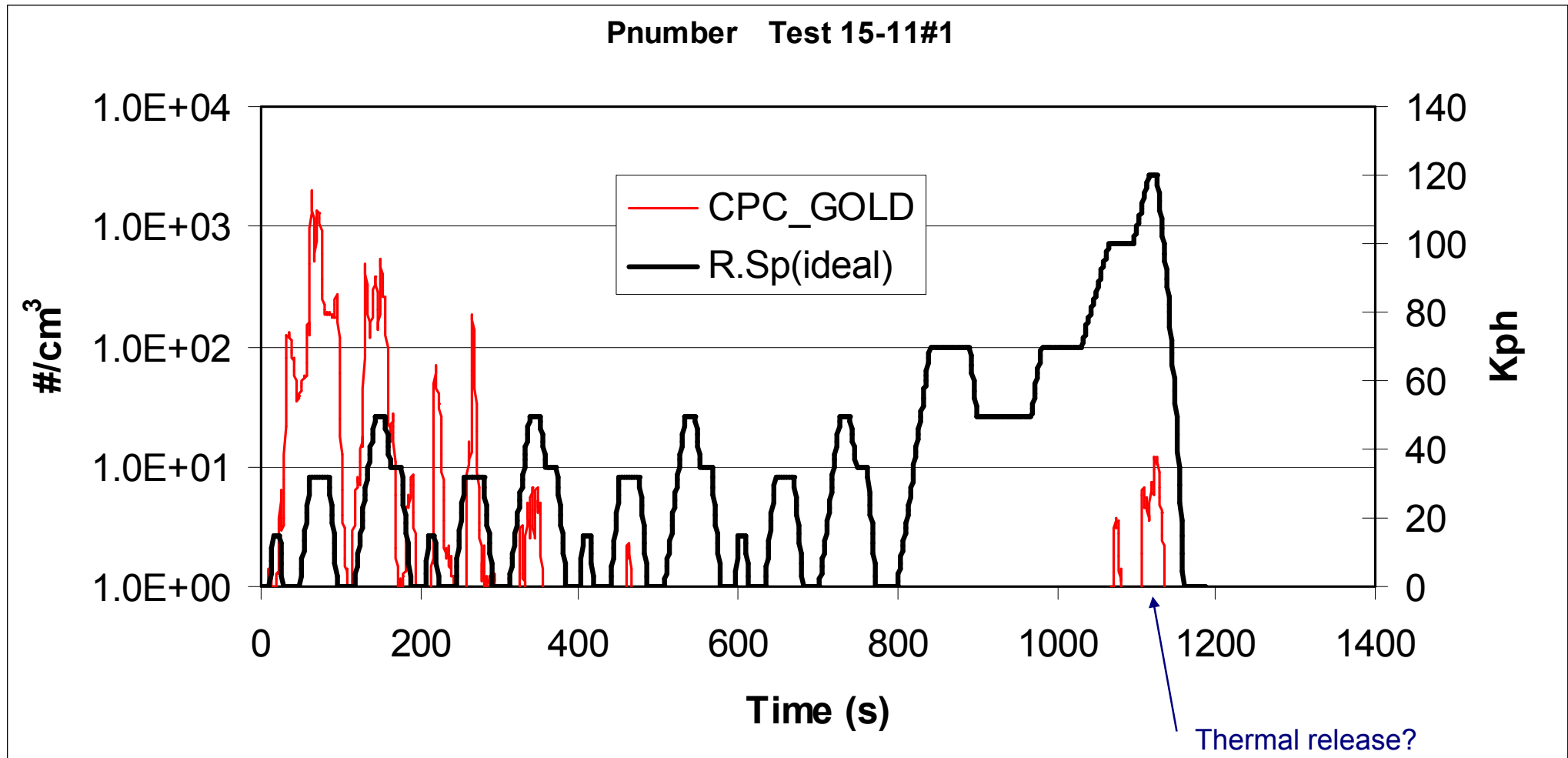
Golden Vehicle



DPF Particulate Mass Emissions (mg/km) 1/20th of Non-DPF Levels



Majority of Particle Numbers Emitted During Cold-Start Testing

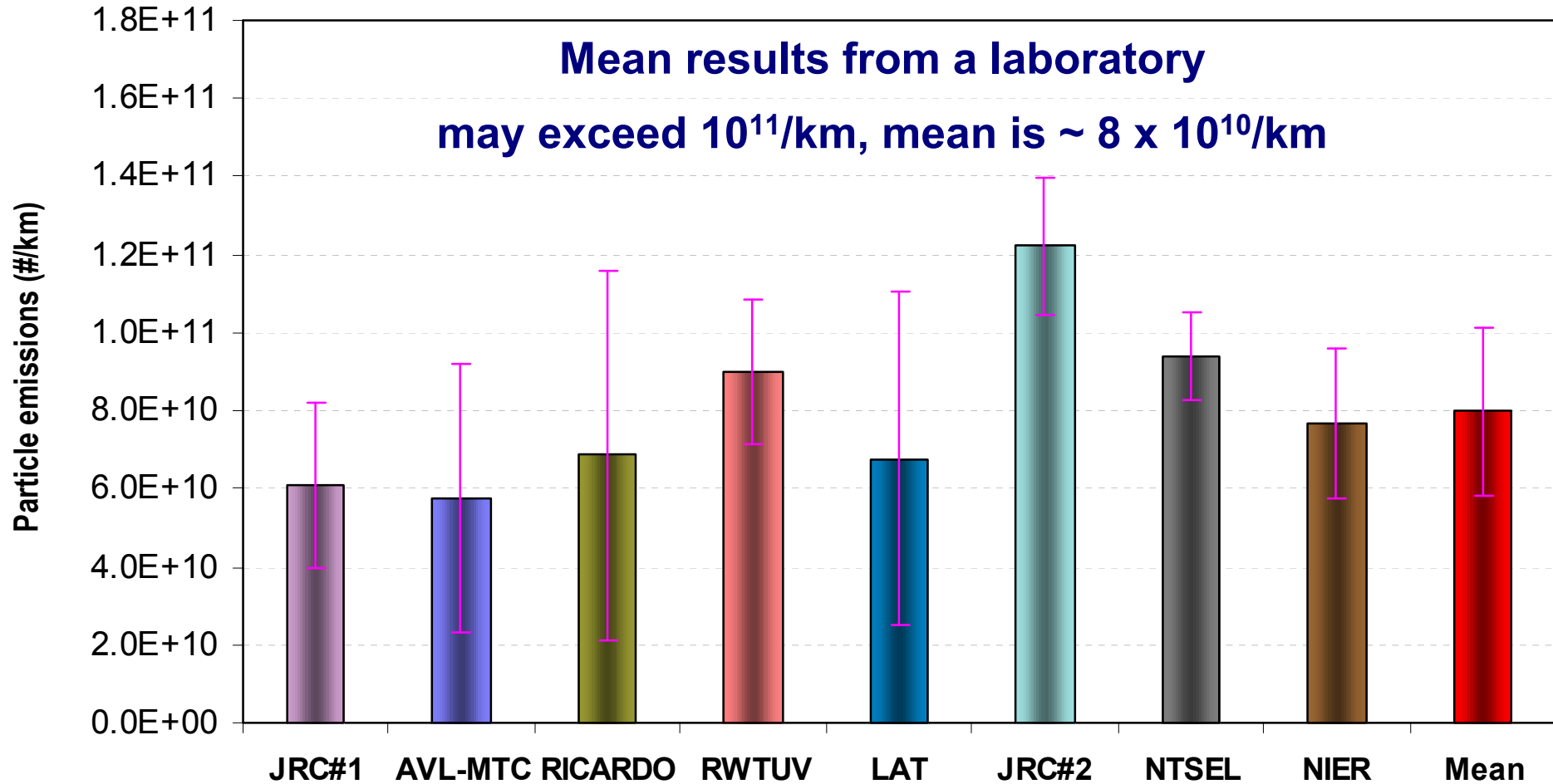


- Chemistry of cold-start particles to be investigated in last JRC test set

Particle Numbers from NEDC ~ $10^{11}/\text{km}$

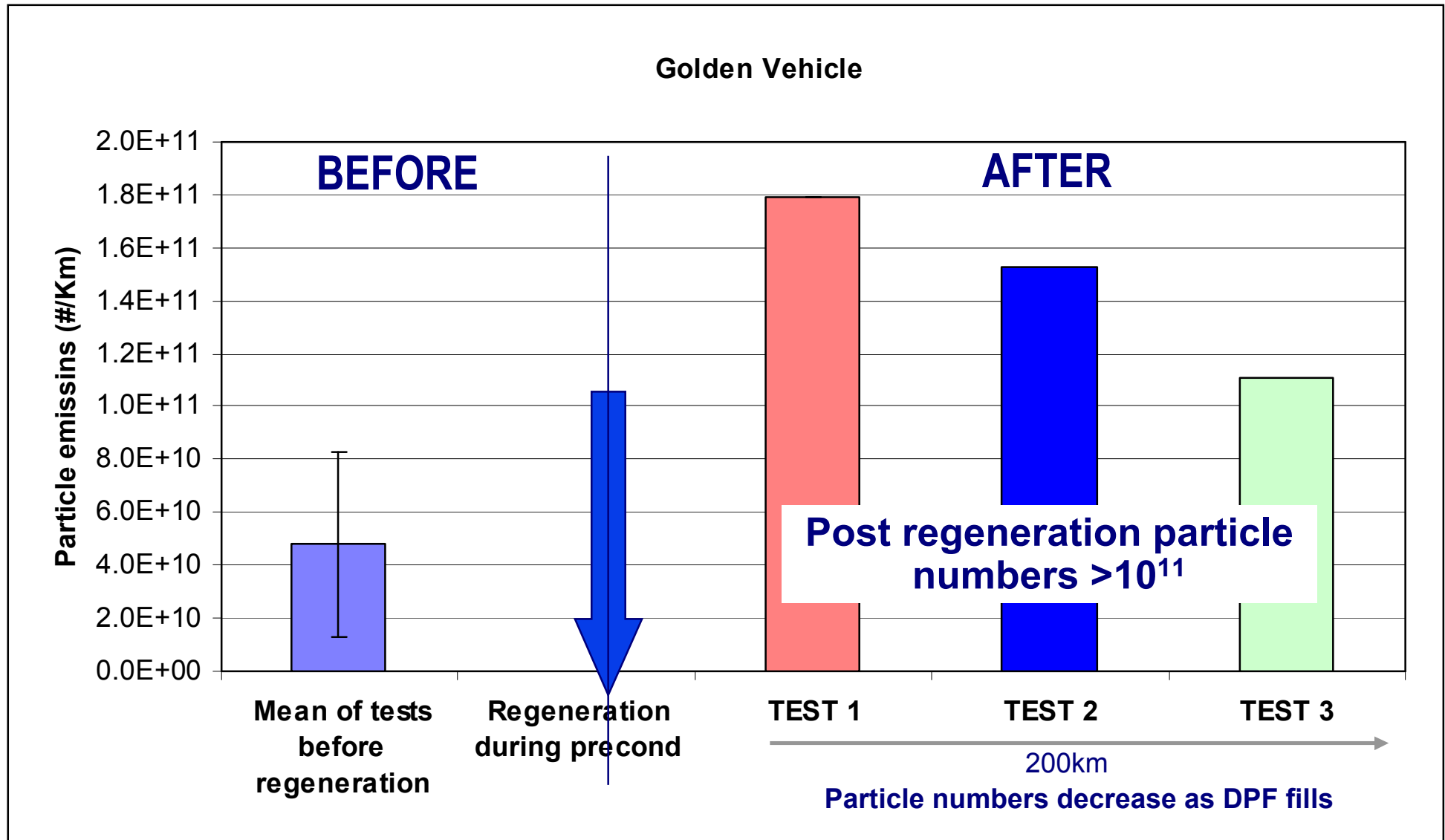
Particle emissions (#/km) Valid tests (DPF stable conditions)

Linear Scale



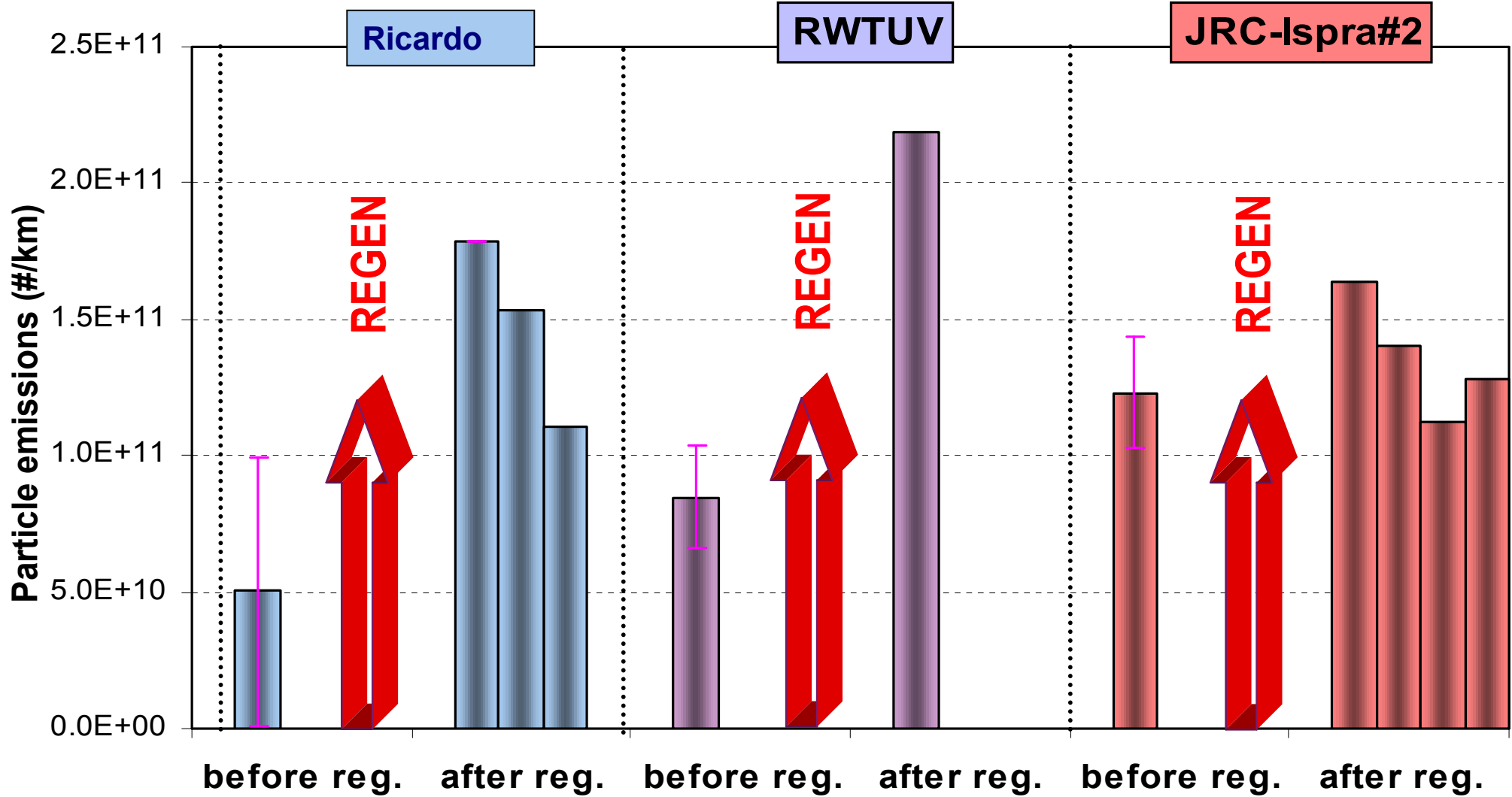
DPF fill state influences NEDC particle numbers – and repeatability!

Linear Scale



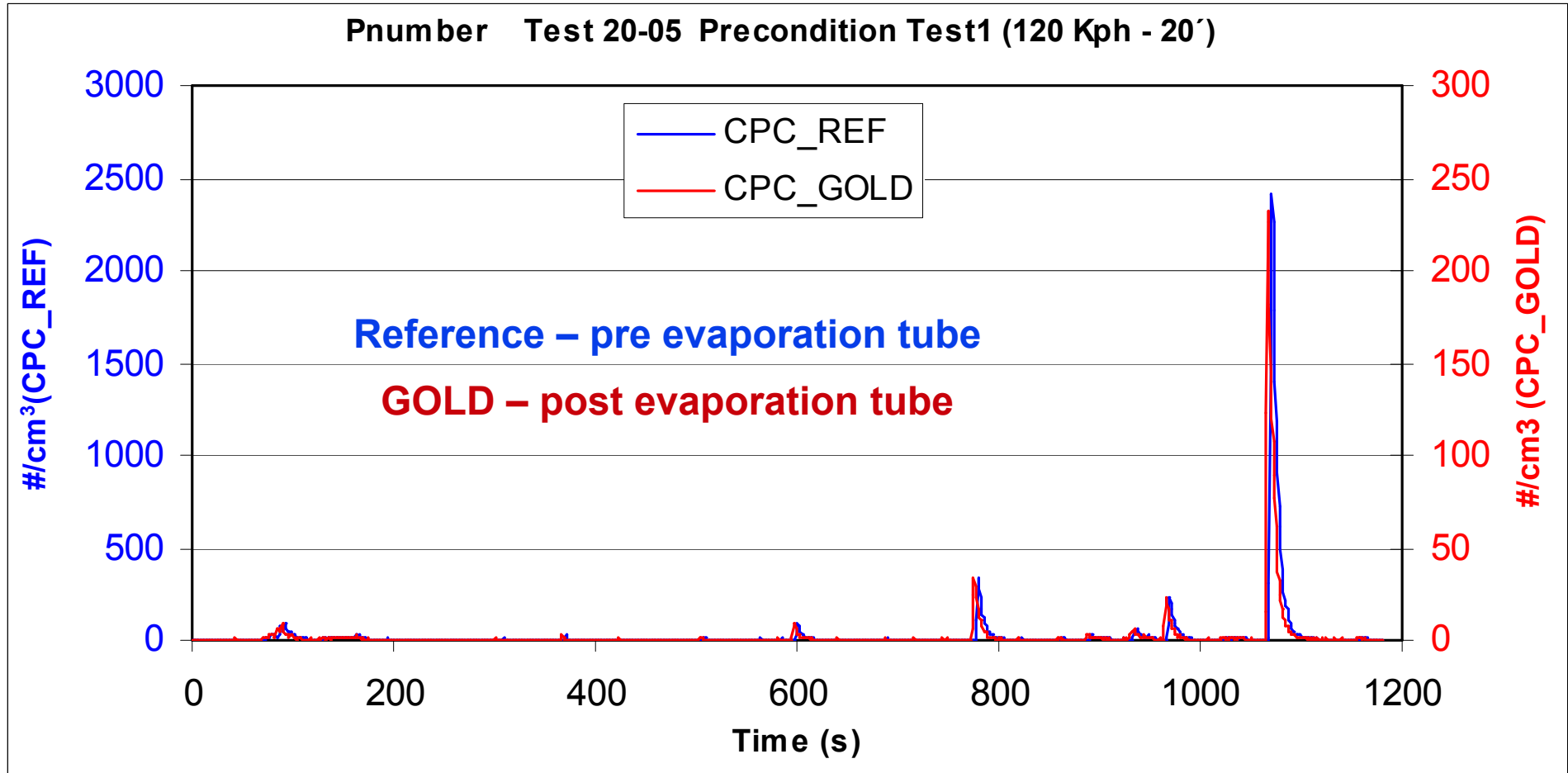
Regeneration fill effects seen in several labs

Effect of the regeneration on number particle emissions



High temperature preconditioning (20 minutes @ 120kph) liberates some solid particles

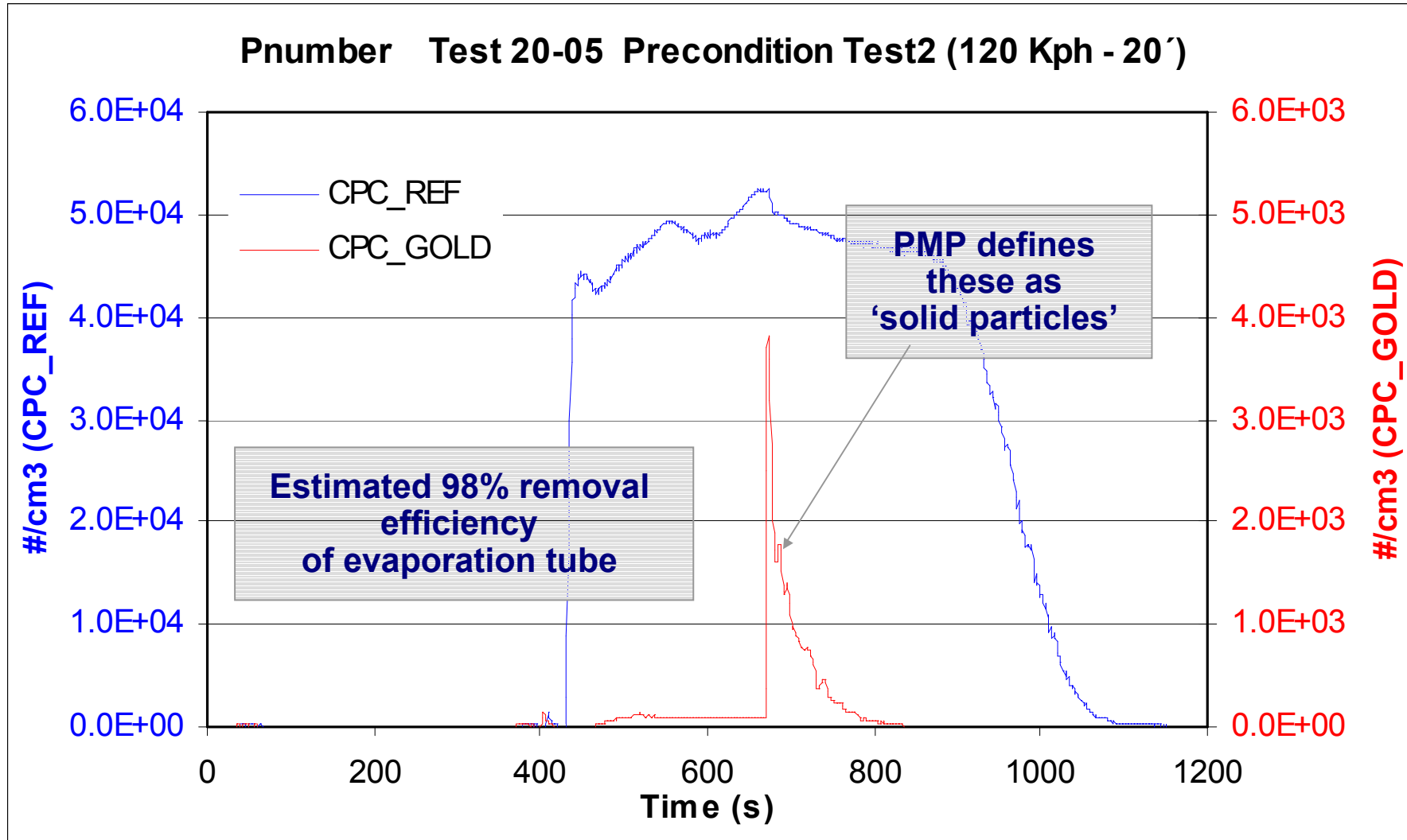
Linear Scale



Regeneration liberates solid and volatile particles

(Scheduled regeneration during 20 minutes @ 120kph, engine throttled, oxygen restricted)

Linear Scale

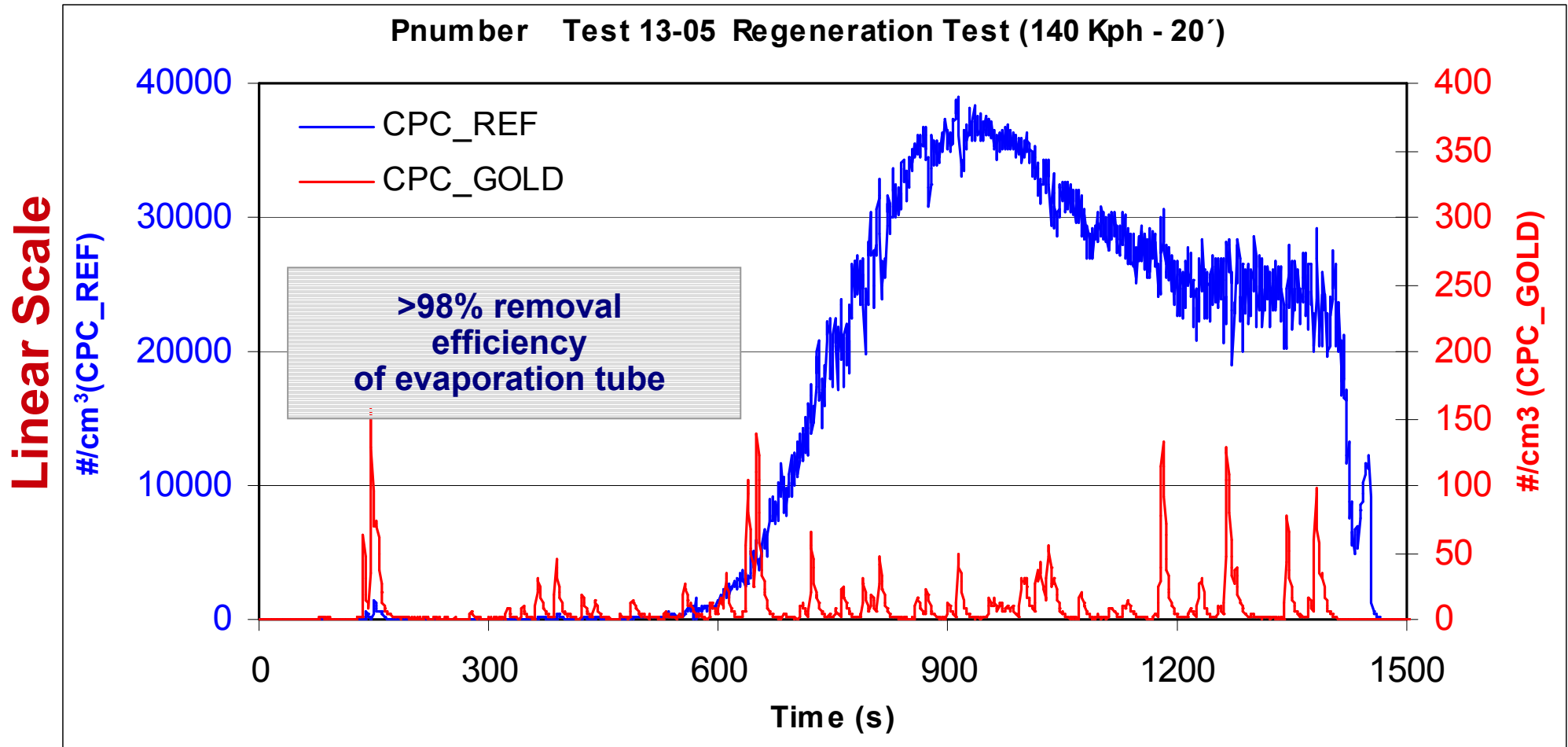


Low oxygen levels may lead to poor oxidation and breakthrough of carbon during regeneration

$T_{\text{exhaust}} = \sim 100^{\circ}\text{C}$ higher than non-regenerating 120kph

Passive (Continuous) Regeneration at 140km/h

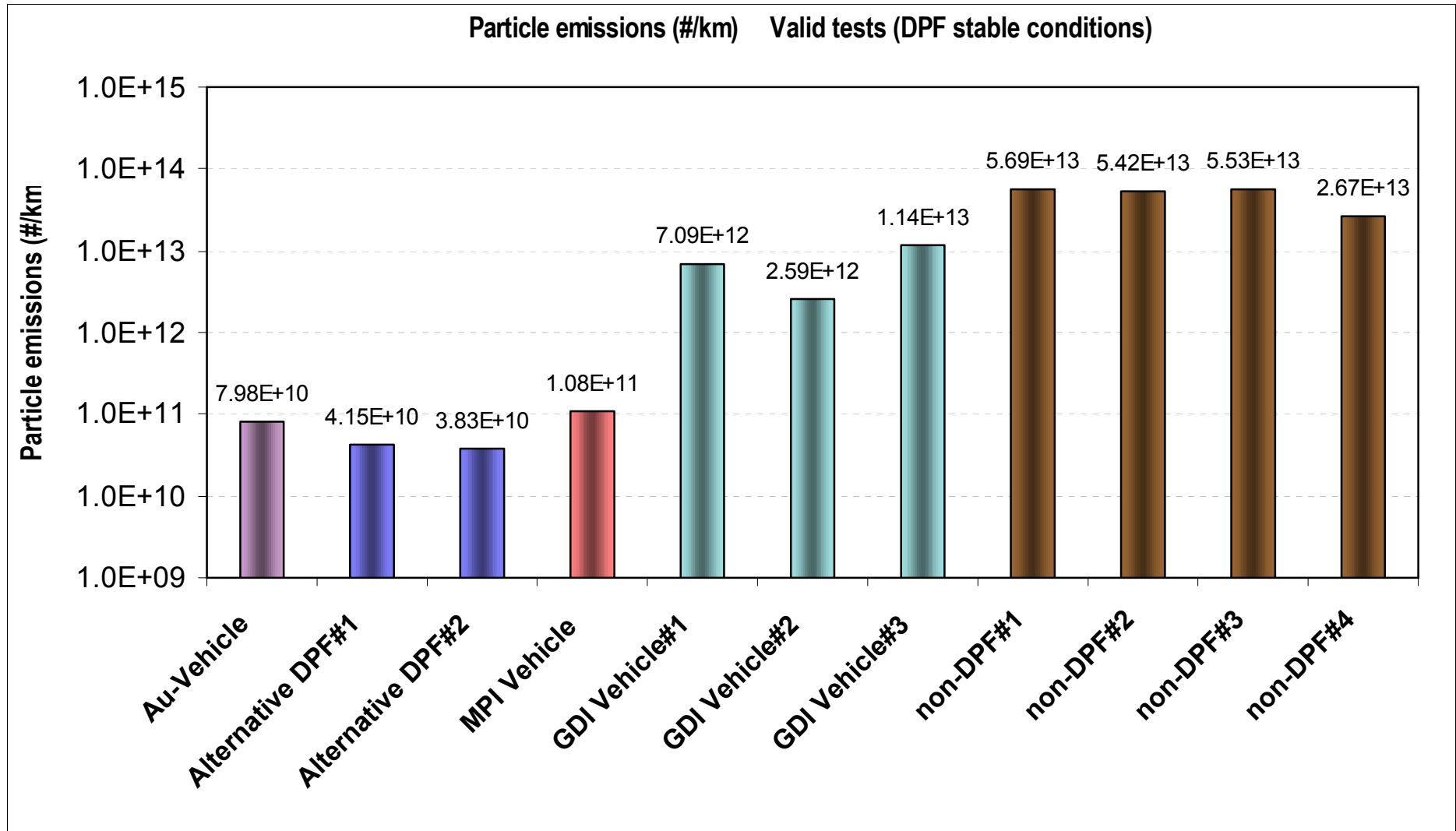
High oxygen levels lead to more efficient oxidation – few solid particles post ET



NEDC Particle Numbers (#/km)

Factor of 500 –1000 between DPF & Non-DPF Diesels

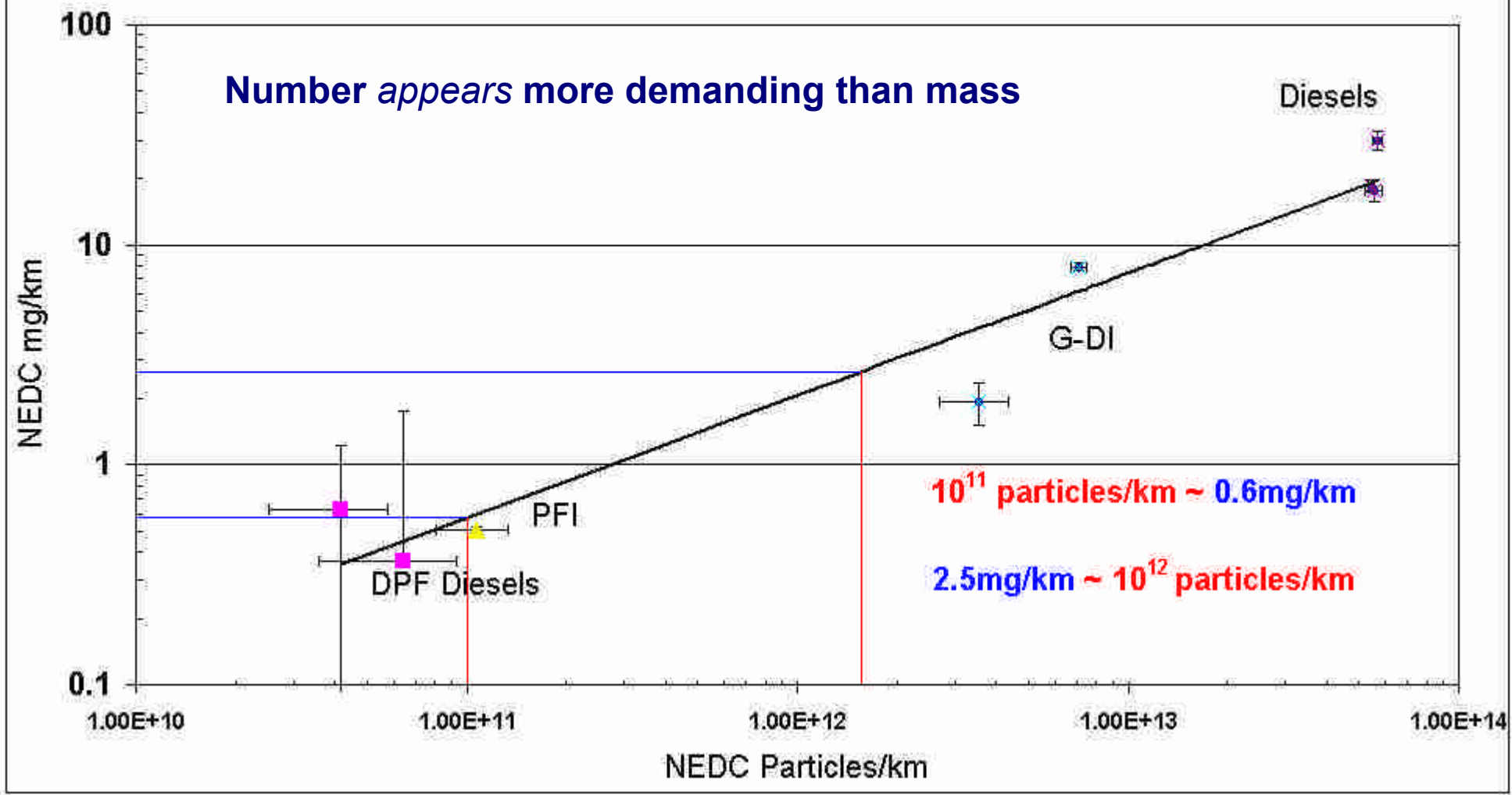
Log Scale



PMP Mass and PMP Number shows Directional Relationship

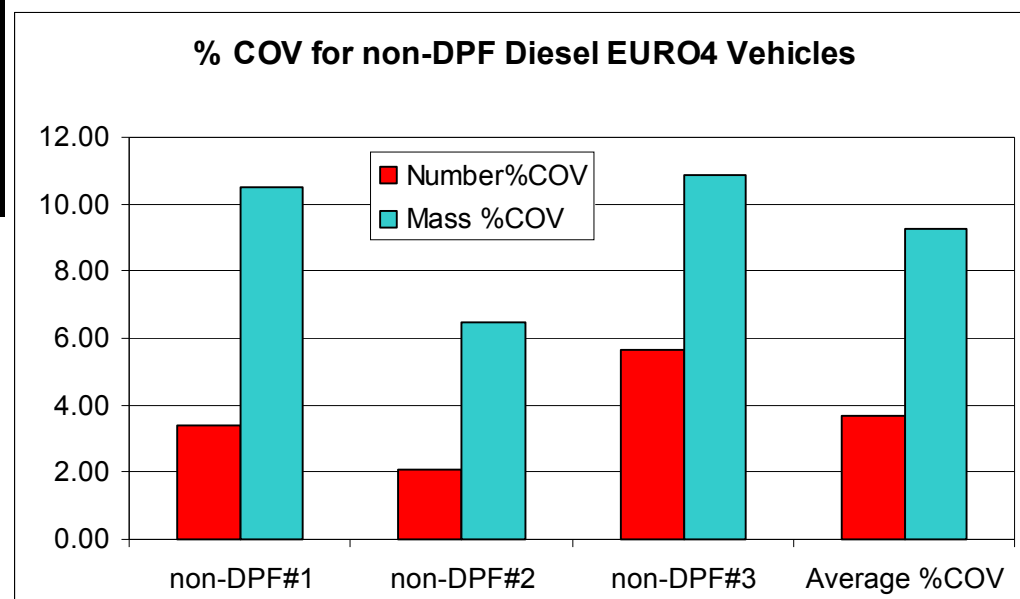
Mass Vs Number: PMP Vehicles, GPMS and PMP Mass Methods

Log Scale



Comparison between mass and number EURO 4 Conventional Diesel Vehicles

	non-DPF#1	non-DPF#2	non-DPF#3	Average %COV
Number	5.69E+13	5.42E+13	5.53E+13	
STD	1.91E+12	1.13E+12	3.10E+12	
%COV	3.36	2.08	5.62	3.69
Mass	29.943	18.666	17.695	
STD	3.143	1.21	1.93	
%COV	10.50	6.49	10.88	9.29



❑ With PMP solid particles, number measurements are much less variable than mass for EURO-4 non-DPF Diesel cars

- ❑ Mass method sufficiently sensitive to permit repeatable measurements at well below 2.5 mg/km level
 - Significant questions remain regarding sampling and retention of volatiles by various filter media in absence of carbon

- ❑ Number method ~20 times more sensitive than mass
 - Emissions of $\sim 10^{11}$ /km achievable with DPF Diesels, similar to modern MPI
 - GDIs between 10^{12} /km and 10^{13} /km
 - Conventional Diesels' emissions ~ 500 times higher (at $\sim 5 \times 10^{13}$ /km) than DPF equipped ones

- ❑ PMP number method less variable than PMP (or current) mass method for EURO-4 non-DPF diesel cars

- ❑ Mass and number measurement equipment presented no significant functional or maintenance challenges during the programme
- ❑ PMP mass and number methods sufficiently sensitive to discriminate between current non-DPF and DPF equipped Diesels
- ❑ PMP number metric provides best sensitivity and avoids uncertainties with volatile components for DPF equipped Diesels
- ❑ Current technology GDI falls between DPF Diesel and non-DPF Diesel both in mass and number
- ❑ Solid particle numbers from DPF regenerations depend on the vehicle driving prehistory and type of regeneration

- ❑ 2nd Phase of testing underway
 - Europe (SHELL, complete but results not yet assessed; UTAC, underway; JRC)
- ❑ Analyse all data and prepare final reports for PMP WG
- ❑ Further revision of draft regulatory documents
 - Fine tuning
 - Integration of necessary validation and calibration procedures for number measurement equipment
- ❑ Submission of drafts to EC in Brussels as protocols in regulation format for consideration as part of Euro V
- ❑ Heavy Duty Inter-lab exercise – Currently under development, candidate engines sought

**Thank you
for your
attention**

